MATHEMATICS – 4 th semester

(All branches except Electrical, Electronics, Computer science, Information Technology and Applied Electronics)

CODE	COURSE NAME	CATEGORY	L	T	P	CREDIT
MAT 202	PROBABILITY,STATISTICS AND NUMERICAL METHODS	BASIC SCIENCE COURSE	3	1	0	4

Preamble: This course introduces students to the modern theory of probability and statistics, covering important models of random variables and techniques of parameter estimation and hypothesis testing. A brief course in numerical methods familiarises students with some basic numerical techniques for finding roots of equations, evaluationg definite integrals solving systems of linear equations, and solving ordinary differential equations which are especially useful when analytical solutions are hard to find.

Prerequisite: A basic course in one-variable and multi-variable calculus**.**

Course Outcomes: After the completion of the course the student will be able to

CO 1	Understand the concept, properties and important models of discrete random variables and,using them, analyse suitable random phenomena.
CO 2	Understand the concept, properties and important models of continuous random variables and,using them, analyse suitable random phenomena.
CO 3	Perform statistical inferences concerning characteristics of a population based on attributes of samples drawn from the population
CO 4	Compute roots of equations, evaluate definite integrals and perform interpolation on given numerical data using standard numerical techniques
CO 5	Apply standard numerical techniques for solving systems of equations, fitting curves on given numerical data and solving ordinary differential equations.

Mapping of course outcomes with program outcomes

	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO 10	PO 11	PO 12
CO 1	3	2	2	2	2					2		1
CO 2	3	2	2	2	2					2		1
CO 3	3	2	2	2	2					2		1
CO 4	3	2	2	2	2					2		1
CO 5	3	2	2	2	2					2		1

Assessment Pattern

Bloom's Category	Continuous Assessment Tests(%)		End Semester Examination(%)
	1	2	
Remember	10	10	10
Understand	30	30	30
Apply	30	30	30
Analyse	20	20	20
Evaluate	10	10	10
Create			

End Semester Examination Pattern: There will be two parts; Part A and Part B. Part A contain 10 questions with 2 questions from each module, having 3 marks for each question. Students should answer all questions. Part B contains 2 questions from each module of which student should answer any one. Each question can have maximum 2 sub-divisions and carry 14 marks.

Course Level Assessment Questions

Course Outcome 1 (CO1):

1. Let X denote the number that shows up when an unfair die is tossed. Faces 1 to 5 of the die are equally likely, while face 6 is twice as likely as any other. Find the probability distribution, mean and variance of X.

2. An equipment consists of 5 componets each of which may fail independently with probability 0.15. If the equipment is able to function properly when at least 3 of the componets are operational, what is the probability that it functions properly?

3. X is a binomial random variable $B(n,p)$with $n = 100$and $p = 0.1$. How would you approximate it by a Poisson random variable?

4. Three balls are drawn at random without replacement from a box containing 2 white, 3 red and 4 black balls. If X denotes the number of white balls drawn and Y denotes the number of red balls drawn, find the joint probability distribution of (X,Y)

Course Outcome 2 (CO2)

1. What can you say about $P(X = a)$for any real number $a$when $X$is a (i) discrete random variable? (ii) continuous random variable?

2. A string, 1 meter long, is cut into two pieces at a random point between its ends. What is the probability that the length of one piece is at least twise the length of the other?

3. A random variable has a normal distribution with standard deviation 10. If the probability that it will take on a value less than 82.5 is 0.82, what is the probability that it will take on a value more than 58.3?

4. X and Y are independent random variables with X following an exponential distribution with parameter μ and Y following and exponential distribution with parameter λ. Find $P(X + Y \leqslant 1)$

Course Outcome 3(CO3):

1. In a random sample of 500 people selected from the population of a city 60 were found to be left-handed. Find a 95% confidence interval for the proportion of left-handed people in the city population.

2. What are the types of errors involved in statistical hypothesis testing. Explain the level of risks associated with each type of error.

3. A soft drink maker claims that a majority of adults prefer its leading beverage over that of its main competitor's. To test this claim 500 randomly selected people were given the two beverages in random order to taste. Among them, 270 preferred the soft drink maker's brand, 211 preferred the competitor's brand, and 19 could not make up their minds. Determine whether there is sufficient evidence, at the 5% level of significance, to support the soft drink maker's claim against the default that the population is evenly split in its preference.

4. A nutritionist is interested in whether two proposed diets, *diet A* and *diet B* work equally well in providing weight-loss for customers. In order to assess a difference between the two diets, she puts 50 customers on diet A and 60 other customers on diet B for two weeks. Those on the former had weight losses with an average of 11 pounds and a standard deviation of 3 pounds, while those on the latter lost an average of 8 pounds with a standard deviation of 2 pounds. Do the diets differ in terms of their weight loss?

Course Outcome 4(CO4):

1. Use Newton-Raphson method to find a real root of the equation $f(x) = e^{2x} - x -$ 6correct to 4 decimal places.

2. Compare Newton's divided difference method and Langrange's method of interpolation.

3. Use Newton's forward interpolation formula to compute the approximate values of the function $f$at $x = 0.25$from the following table of values of $x$and $f(x)$

x	0	0.5	1	1.5	2
f(x)	1.0000	1.0513	1.1052	1.1618	1.2214

4. Find a polynomial of degree 3 or less the graph of which passes thorugh the points (-1,3), (0,-4), (1,5) and (2,-6)

Course Outcome 5 (CO5):

1. Apply Gauss-Seidel method to solve the following system of equations
$$4x_1 - x_2 - x_3 = 3$$
$$-2x_1 + 6x_2 + x_3 = 9$$
$$-x_1 + x_2 + 7x_3 = -6$$

2. Using the method of least squares fit a straight line of the form $y = ax + b$to the following set of ordered pairs (x, y) :
(2,4), (3,5), (5,7), (7,10), (9,15)

3. Write the normal equations for fitting a curve of the form $y = a_0 + a_1x^2$to a given set of pairs of data points.

4. Use Runge-Kutta method of fourth order to compute $y(0.25)$and $y(0.5)$, given the initial value problem
$$y' = x + xy + y, y(0) = 1$$

Syllabus

Module 1 (Discrete probability distributions) **9 hours**

(Text-1: *Relevant topics* from sections-3.1-3.4, 3.6, 5.1)

Discrete random variables and their probability distributions, Expectation, mean and variance, Binomial distribution, Poisson distribution, Poisson approximation to the binomial distribution, Discrete bivariate distributions, marginal distributions, Independent random variables, Expectation -multiple random variables.

Module 2 (Continuous probability distributions) **9 hours**

(Text-1:*Relevant topics* from sections-4.1-4.4, 3.6, 5.1)

Continuous random variables and their probability distributions, Expectation, mean and variance, Uniform, exponential and normal distributions, Continuous bivariate distributions, marginal distributions, Independent random variables, Expectation-multiple random variables, i.i.d random variables and Central limit theorem (**without proof**).

Module 3 (Statistical inference) **9 hours**

(Text-1:*Relevant topics* from sections-5.4,, 3.6, 5.1,7.2, 8.1, 8.3, 9.1-9.2,9.4)

Population and samples, Sampling distribution of the mean and proportion (for large samples only), Confidence interval for single mean and single proportions(for large samples only). Test of hypotheses: Large sample test for single mean and single proportion, equality of means and equality of proportions of two populations, small sample t-tests for single mean of normal population, equality of means (**only pooled t-test, for independent samples from two normal populations with equal variance**)

Module 4 (Numerical methods -I) **9 hours**

(Text 2- *Relevant topics* from sections 19.1, 19.2, 19.3, 19.5)

Errors in numerical computation-round-off, truncation and relative error, Solution of equations – Newton-Raphson method and Regula-Falsi method. Interpolation-finite differences, Newton's forward and backward difference method, Newton's divided difference method and Lagrange's method. Numerical integration-Trapezoidal rule and Simpson's 1/3rd rule (**Proof or derivation of the formulae not required for any of the methods in this module**)

Module 5 (Numerical methods -II) **9 hours**

(Text 2- *Relevant topics* from sections 20.3, 20.5, 21.1)

Solution of linear systems-Gauss-Siedal and Jacobi iteration methods. Curve fitting-method of least squares, fitting staright lines and parabolas. Solution of ordinary differential equations-Euler and Classical Runge-Kutta method of second and fourth order, Adams-Moulton predictor-correction method (**Proof or derivation of the formulae not required for any of the methods in this module**)

Text Books

1. (Text-1) Jay L. Devore, *Probability and Statistics for Engineering and the Sciences*, 8th edition, Cengage, 2012

2. (Text-2) Erwin Kreyszig, *Advanced Engineering Mathematics,* 10 th Edition, John Wiley & Sons, 2016.

Reference Books

1. Hossein Pishro-Nik, *Introduction to Probability, Statistics and Random Processes*, Kappa Research, 2014 (Also available online at www.probabilitycourse.com)
2. Sheldon M. Ross, *Introduction to probability and statistics for engineers and*

scientists, 4th edition, Elsevier, 2009.

3. T. Veera Rajan, *Probability, Statistics and Random processes,* Tata McGraw-Hill, 2008

4. B.S. Grewal, *Higher Engineering Mathematics*, Khanna Publishers, 36 Edition, 2010.

Assignments

Assignments should include specific problems highlighting the applications of the methods introduced in this course in physical sciences and engineering.

Course Contents and Lecture Schedule

No	Topic	No. of Lectures
1	**Discrete Probability distributions**	**9 hours**
1.1	Discrete random variables and probability distributions, expected value, mean and variance (discrete)	3
1.2	Binomial distribution-mean, variance, Poisson distribution-mean, variance, Poisson approximation to binomial	3
1.3	Discrete bivariate distributions, marginal distributions, Independence of random variables (discrete), Expected values	3
2	**Continuous Probability distributions**	**9 hours**
2.1	Continuous random variables and probability distributions, expected value, mean and variance (continuous)	2
2.2	Uniform, exponential and normal distributions, mean and variance of these distributions	4
2.3	Continuous bivariate distributions, marginal distributions, Independent random variables, Expected values, Central limit theorem.	3
3	**Statistical inference**	**9 hours**
3.1	Population and samples, Sampling distribution of single mean and single proportion(large samples)	1
3.2	Confidence interval for single mean and single proportions (large samples)	2
3.3	Hypothesis testing basics, large sample test for single proportion, single proportion	2
3.4	Large sample test for equality of means and equality of proportions of two populations	2

3.5	t-distribution and small sample t-test for single mean and pooled t-test for equality of means	2
4	**Numerical methods-I**	**9 hours**
4.1	Roots of equations- Newton-Raphson, regulafalsi methods	2
4.2	Interpolation-finite differences, Newton's forward and backward formula,	3
4.3	Newton's divided difference method, Lagrange's method	2
4.3	Numerical integration-trapezoidal rule and Simpson's 1/3-rd rule	2
5	**Numerical methods-II**	**9 hours**
5.1	Solution of linear systems-Gauss-Siedal method, Jacobi iteration method	2
5.2	Curve-fitting-fitting straight lines and parabolas to pairs of data points using method of least squares	2
5.3	Solution of ODE-Euler and Classical Runge-Kutta methods of second and fourth order	4
5.4	Adams-Moulton predictor-corrector methods	1

Model Question Paper

(2019 Scheme)

Reg No: ..... **Total Pages: 4**

Name: .....

APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY

FOURTH SEMESTER B.TECH DEGREE EXAMINATION

(Month & year)

Course Code: MAT

Course Name: PROBABILITY, STATISTICS AND NUMERICAL METHODS

(Common to all branches except (i) Electrical and Electronics, (ii) Electronics and Communication, (iii) Applied Electronics and Instrumentation (iv) Computer Science and Engineering (v) Information Technology)

Max Marks :100 Duration : 3 Hours

PART A

(Answer *all* questions. Each question carries 3 marks)

1. Suppose X is binomial random variable with parameters $n = 100$ and $p = 0.02$. Find $P(X < 3)$ using Poisson approximation to X. (3)

2. The diameter of circular metallic discs produced by a machine is a random variable with mean 6cm and variance 2cm. Find the mean area of the discs. (3)

3. Find the mean and variance of the continuous random variable X with probability density function (3)
$$f(x) = \begin{cases} 2x - 4, & 2 \le x \le 3 \\ 0 & \text{otherwise} \end{cases}$$

4. The random variable X is exponentially distributed with mean 3. Find $P(X > t + 3 | X > t)$ where t is any positive real number. (3)

5. The 95% confidence interval for the mean mass (in grams) of tablets produced by a machine is [0.56 0.57], as calculated from a random sample of 50 tablets. What do you understand from this statement? (3)

6. The mean volume of liquid in bottles of lemonade should be at least 2 litres. A sample of bottles is taken in order to test whether the mean volume has fallen below 2 litres. Give a null and alternate hypothesis for this test and specify whether the test would be one-tailed or two-tailed. (3)

7. Find all the first and second order forward and backward differences of y for the following set of (x, y) values: (0.5, 1.13), (0.6, 1.19), (0.7, 1.26), (0.8, 1.34) (3)

8. The following table gives the values of a function $f(x)$ for certain values of x. (3)

x	0	0.25	0.50	0.75	1
$f(x)$	1	0.9412	0.8	0.64	0.5

Evaluate $\int_0^1 f(x)dx$ using trapezoidal rule.

9. Explain the principle of least squares for determining a line of best fit to a given data (3)

10. Given the initial value problem $y' = y + x$, $y(0) = 0$, find $y(0.1)$ and $y(0.2)$ using Euler method. (3)

PART B
(Answer one question from each module)
MODULE 1

11. (a) The probability mass function of a discrete random variable is $p(x) = kx, x = 1, 2, 3$ where k is a positive constant. Find (i)the value of k (ii) $P(X \leq 2)$ (iii) $E[X]$ and (iv) var$(1 - X)$. (7)

    (b) Find the mean and variance of a binomial random variable (7)

OR

12. (a) Accidents occur at an intersection at a Poisson rate of 2 per day. what is the probability that there would be no accidents on a given day? What is the probability that in January there are at least 3 days (not necessarily consecutive) without any accidents? (7)

    (b) Two fair dice are rolled. Let X denote the number on the first die and $Y = 0$ or 1, according as the first die shows an even number or odd number. Find (i) the joint probability distribution of X and Y, (ii) the marginal distributions. (iii) Are X and Y independent ? (7)

MODULE 2

13. (a) The IQ of an individual randomly selected from a population is a normal distribution with mean 100 and standard deviation 15. Find the probability that an individual has IQ (i) above 140 (ii) between 120 and 130. (7)

    (b) A continuous random variable X is uniformly distributed with mean 1 and variance 4/3. Find $P(X < 0)$ (7)

OR

14. (a) The joint density function of random variables X and Y is given by (7)

$$f(x, y) = \begin{cases} e^{-(x+y)}, & x > 0, \quad y > 0 \\ 0 & \text{otherwise.} \end{cases}$$

    Find $P(X + Y \leq 1)$. Are X and Y independent? Justify.

    (b) The lifetime of a certain type of electric bulb may be considered as an exponential random variable with mean 50 hours. Using central limit theorem, find the approximate probability that 100 of these electric bulbs will provide a total of more than 6000 hours of burning time. (7)

MODULE 3

15. (a) The mean blood pressure of 100 randomly selected persons from a target population is 127.3 units. Find a 95% confidence interval for the mean blood pressure of the population. (7)

    (b) The CEO of a large electric utility claims that 80 percent of his 1,000,000 customers are very satisfied with the service they receive. To test this claim, the local newspaper surveyed 100 customers, using simple random sampling. Among the sampled customers, 73 percent say they are very satisfied. Based on these findings, do you think that the CEO is making a false claim of high satisfaction levels among his customers? Use a 0.05 level of significance. (7)

OR

16. (a) A magazine reported the results of a telephone poll of 800 adult citizens of a country. The question posed was: "Should the tax on cigarettes be raised to pay for health care reform?" The results of the survey were: Out of the 800 persons surveyed, 605 were non-smokers out of which 351 answered "yes" and the rest "no". Out of the remaining 195, who were smokers, 41 answered "yes" and the remaining "no". Is there sufficient evidence, at the 0.05 significance level, to conclude that the two populations smokers and non-smokers differ significantly with respect to their opinions? (7)

(b) Two types of cars are compared for acceleration rate. 40 test runs are recorded for each car and the results for the mean elapsed time recorded below: (7)

	Sample mean	Sample standard deviation
Car A	7.4	1.5
Car B	7.1	1.8

determine if there is a difference in the mean elapsed times of the two car models at 95% confidence level.

MODULE 4

17. (a) Use Newton-Raphson method to find a non-zero solution of $x = 2\sin x$. Start with $x_0 = 1$ (7)

(b) Using Lagrange's interpolating polynomial estimate $f(1.5)$ for the following data (7)

x	0	1	2	3
$y = f(x)$	0	0.9826	0.6299	0.5532

OR

18. (a) Consider the data given in the following table (7)

x	0	0.5	1	1.5	2
$f(x)$	1.0000	1.0513	1.1052	1.1618	1.2214

Estimate the value of $f(1.80)$ using newton's backward interpolation formula.

(b) Evaluate $\int_0^1 e^{-x^2/2}dx$ using Simpson's one-third rule, dividing the interval [0, 1] into 8 subintervals (7)

MODULE 5

19. (a) Using Gauss-Seidel method, solve the following system of equations (7)

$$20x + y - 2z = 17$$
$$3x + 20y - z = -18$$
$$2x - 3y + 20z = 25$$

(b) The table below gives the estimated population of a country (in millions) for during 1980-1995 (7)

year	1980	1985	1990	1995
population	227	237	249	262

Plot a graph of this data and fit an appropriate curve to the data using the method of least squares. Hence predict the population for the year 2010.

OR

20. (a) Use Runge-Kutta method of fourth order to find $y(0.2)$ given the initial value problem (7)

$$\frac{dy}{dx} = \frac{xy}{1+x^2}, \quad y(0) = 1$$

Take step-size, $h = 0.1$.

(b) Solve the initial value problem (7)

$$\frac{dy}{dx} = x + y, \quad y(0) = 0,$$

in the interval $0 \leq x \leq 1$, taking step-size $h = 0.2$. Calculate $y(0.2), y(0.4)$ and $y(0.6)$ using Runge-Kutta second order method, and $y(0.8)$ and $y(1.0)$ using Adam-Moulton predictor-corrector method.

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CODE	COURSE NAME	CATEGORY	L	T	P	CREDIT
MET202	ENGINEERING THERMODYNAMICS	PCC	3	1	-	4

Preamble :

Thermodynamics is the study of energy . Without energy life cannot exist. Activities from breathing to the launching of rockets involves energy transactions and are subject to thermodynamic analysis. Engineering devices like engines, turbines, refrigeration and air conditioning systems, propulsion systems etc., work on energy transformations and must be analysed using principles of thermodynamics. So, a thorough knowledge of thermodynamic concepts is essential for a mechanical engineer. This course offers an introduction to the basic concepts and laws of thermodynamics.

Prerequisite : NIL

Course Outcomes :

After completion of the course the student will be able to

CO1	Understand basic concepts and laws of thermodynamics
CO2	Conduct first law analysis of open and closed systems
CO3	Determine entropy and availability changes associated with different processes
CO4	Understand the application and limitations of different equations of state
CO5	Determine change in properties of pure substances during phase change processes
CO6	Evaluate properties of ideal gas mixtures

Mapping of course outcomes with program outcomes

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	2	2										2
CO2	2	2	1	1								1
CO3	3	3	2	2								1
CO4	2	2	2	2								1
CO5	3	3	2	1								1
CO6	3	3	2	2								1

Assessment Pattern

Blooms Category	CA			ESA
	Assignment	Test - 1	Test - 2	
Remember	25	20	20	10
Understand	25	40	40	20
Apply	25	40	40	70
Analyse	25			
Evaluate				
Create				

Continuous Internal Evaluation Pattern:

Attendance : 10 marks

Continuous Assessment Test (2 numbers) : 25 marks

Assignment/Quiz/Course project : 15 marks

Mark distribution & Duration of Examination :

Total Marks	CA	ESE	ESE Duration
150	50	100	3 Hours

End semester pattern:

There will be two parts; Part A and Part B. Part A contain 10 questions with 2 questions from each module, having 3 marks for each question. Students should answer all questions. Part B contains 2 questions from each module of which student should answer any one. Each question can have maximum 2 sub-divisions and carry 14 marks.

COURSE LEVEL ASSESSMENT QUESTIONS

Course Outcome 1

1. Discuss the limitations of first law of thermodynamics.

2. Second law of thermodynamics is often called a directional law . Why?

3. Explain Joule-Kelvin effect. What is the significance of the inversion curve ?

Course Outcome 2

1. A mass of 2.4 kg of air at 150 kPa and 12°C is contained in a gas – tight, frictionless piston – cylinder device. The air is now compressed to a final pressure of 600 kPa . During this process, heat is transferred from the air such that the temperature inside the cylinder remains constant. Calculate the work input during this process.

2. Carbon dioxide enters an adiabatic nozzle steadily at 1 MPa and 500°C with a mass flow rate of 600 kg/hr and leaves at 100 kPa and 450 m/s. The inlet area of the nozzle is 40 cm^2. Determine (a) the inlet velocity and (b) the exit temperature

3. A vertical piston – cylinder device initially contains 0.25 m^3 of air at 600 kPa and 300°C. A valve connected to the cylinder is now opened and air is allowed to escape until three-quarters of the mass leave the cylinder at which point the volume is 0.05 m^3. Determine the final temperature in the cylinder and the boundary work during this process.

Course Outcome 3

1.An adiabatic vessel contains 2 kg of water at 25˚C. B paddle – wheel work transfer, the temperature of water is increased to 30˚C. If the specific heat of water is assumed to be constant at 4.186 kJ/kg.K, find the entropy change of the universe.

2. Two kilograms of water at 80°C is mixed adiabatically with 3 kg of water at 30°C in a constant pressure process at 1 atm. Find the increase in entropy of the total mass of water due to the mixing process.

3. Argon enters an insulated turbine operating under steady state at 1000˚C and 2 MPa and exhausts at 350 kPa. The mass flow rate is 0.5 kg/s and the turbine develops power at the rate of 120 kW. Determine (a)the temperature of the argon at the turbine exit, (b) the irreversibility of the turbine and (c) the second law efficiency. Neglect KE and PE effects. Take T_o = 20˚C and P_o = 1 bar

Course Outcome 4

1. What are the limitations of ideal gas equation and how does Van der Waals equation overcome these limitations ?

2. Discuss law of corresponding states and its role in the construction of compressibility chart.

3. A rigid tank contains 2 kmol of N_2 and 6 kmol of CH_4 gases at 200 K and 12 MPa. Estimate the volume of the tank, using (a) ideal gas equation of state (b) the compressibility chart and Amagat's law

Course Outcome 5

1.Steam is throttled from 3 MPa and 600˚C to 2.5 MPa. Determine the temperature of the steam at the end of the throttling process.

2. Determine the change in specific volume, specific enthalpy and quality of steam as saturated steam at 15 bar expands isentropically to 1 bar. Use steam tables

3. Estimate the enthalpy of vapourization of steam at 500 kPa, using the Clapeyron equation and compare it with the tabulated value

Course Outcome 6

1. A gaseous mixture contains , by volume, 21%nitrogen, 50% hydrogen and 29 % carbon dioxide. Calculate the molecular weight of the mixture, the characteristic gas constant of the mixture and the value of the reversible adiabatic expansion index - γ. At 10˚C, the C_p values of nitrogen, hydrogen and carbon dioxide are 1.039, 14.235 and 0.828 kJ/kg.K respectively.

2. A mixture of 2 kmol of CO_2 and 3 kmol of air is contained in a tank at 199 kPa and 20˚C. Treating air to be a mixture of 79% N_2 and 21% O_2 by volume , calculate (a) the individual mass of CO_2 , N_2 and O_2, (b) the percentage content of carbon by mass in the mixture and (c) the molar mass , characteristic gas constant and the specific volume of the mixture

3. A gas mixture in an engine cylinder has 12% CO_2, 11.5 % O_2 and 76.5% N_2 by volume. The mixture at 1000˚C expands reversibly, according to the law $PV^{1.25}$ = constant, to 7 times its initial volume. Determine the work transfer and heat transfer per unit mass of the mixture.

SYLLABUS

Module 1: Role of Thermodynamics and it's applications in Engineering and Science –Basic Concepts Macroscopic and Microscopic viewpoints, Concept of Continuum, Thermodynamic System and Control Volume, Surrounding, Boundaries, Types of Systems, Universe, Thermodynamic properties, Process, Cycle, Thermodynamic Equilibrium, Quasi – static Process, State, Point and Path function. Zeroth Law of Thermodynamics, Measurement of Temperature, reference Points, Temperature Scales.

Module 2: Energy - Work - Pdv work and other types of work transfer, free expansion work, heat and heat capacity. Joule's Experiment- First law of Thermodynamics - First law applied to Non flow Process- Enthalpy- specific heats- PMM1, First law applied to Flow Process, Mass and Energy balance in simple steady flow process. Applications of SFEE, Transient flow –Filling and Emptying Process, Limitations of the First Law.

Module 3: Second Law of Thermodynamics, Thermal Reservoir, Heat Engine, Heat pump – Kelvin-Planck and Clausius Statements, Equivalence of two statements, Reversibility, Irreversible Process, Causes of Irreversibility, PMM2, Carnot's theorem and its corollaries, Absolute Thermodynamic Temperature scale. Clausius Inequality, Entropy- Entropy changes in various thermodynamic processes, principle of increase of entropy and its applications, Entropy generation, Entropy and Disorder, Reversible adiabatic process- isentropic process, Third law of thermodynamics, Available Energy, Availability and Irreversibility- Second law efficiency.

Module 4: Pure Substances, Phase Transformations, Triple point, properties during change of phase, T-v, p-v and p-T diagram of pure substance, p-v-T surface, Saturation pressure and Temperature, T-h and T-s diagrams, h-s diagrams or Mollier Charts, Dryness Fraction, steam tables. Property calculations using steam tables. The ideal Gas Equation, Characteristic and Universal Gas constants, Deviations from ideal Gas Model: Equation of state of real substances, Vander Waals Equation of State, Virial Expansion, Compressibility factor, Law of corresponding state, Compressibility charts.

Module 5: Mixtures of ideal Gases – Mole Fraction, Mass fraction, Gravimetric and volumetric Analysis, Dalton's Law of partial pressure, Amagat's Laws of additive volumes, Gibbs-Dalton's law Equivalent Gas constant and Molecular Weight, Properties of gas mixtures: Internal Energy, Enthalpy, specific heats and Entropy, Introduction to real gas mixtures- Kay's rule. General Thermodynamic Relations – Combined First and Second law equations – Helmholtz and Gibb's functions - Maxwell's Relations, Tds Equations. The Clapeyron Equation, equations for internal energy, enthalpy and entropy, specific heats, Throttling process, Joule Thomson Coefficient, inversion curve.

Text Books

1. P. K. Nag, Engineering Thermodynamics, McGraw Hill, 2013

2. E. Rathakrishnan Fundamentals of Engineering Thermodynamics, PHI, 2005

3. Y. A. Cengel and M. A. Boles, Thermodynamics an Engineering Approach, McGraw Hill, 2011

Reference Books:

1. Moran J., Shapiro N. M., Fundamentals of Engineering Thermodynamics, Wiley, 2006

2. R. E. Sonntag and C. Borgnakke, Fundamentals of Thermodynamics, Wiley, 2009

3. Holman J. P. Thermodynamics, McGraw Hill, 2004

4. M. Achuthan, Engineering Thermodynamics, PHI, 2004

COURSE PLAN

Module	Topics	Hours Allotted
1	Role of Thermodynamics and it's applications in Engineering and Science – Basic Concepts Macroscopic and Microscopic viewpoints, Concept of Continuum, Thermodynamic System and Control Volume, Surrounding, Boundaries, Types of Systems, Universe	1L
	Thermodynamic properties, Process, Cycle, Thermodynamic Equilibrium, Quasi – static Process, State, Point and Path function.	1L
	Zeroth Law of Thermodynamics, Measurement of Temperature, reference Points, Temperature Scales.	2L + 1T
2	Energy - Work - Pdv work and other types of work transfer, free expansion work, heat and heat capacity.	2L + 1T
	Joule's Experiment- First law of Thermodynamics - First law applied to Non flow Process- Enthalpy- specific heats- PMM1	2L + 1T
	First law applied to Flow Process, Mass and Energy balance in simple steady flow process. Applications of SFEE	2L + 1T
	Transient flow –Filling and Emptying Process, Limitations of the First Law.	1L + 1T
3	Second Law of Thermodynamics, Thermal Reservoir, Heat Engine, Heat pump – Kelvin-Planck and Clausius Statements, Equivalence of two statements	2L
	Reversibility, Irreversible Process, Causes of Irreversibility, PMM2, Carnot's theorem and its corollaries, Absolute Thermodynamic Temperature scale.	2L + 1T
	Clausius Inequality, Entropy- Entropy changes in various thermodynamic processes, principle of increase of entropy and its applications, Entropy generation, Entropy and Disorder, Reversible adiabatic process- isentropic process, Third law of thermodynamics	2L + 1T
	Available Energy, Availability and Irreversibility- Second law efficiency.	2L + 1T
	Pure Substances, Phase Transformations, Triple point, properties during change of phase, T-v, p-v and p-T diagram of pure substance, p-v-T surface,	2L

4	Saturation pressure and Temperature, T-h and T-s diagrams, h-s diagrams or Mollier Charts, Dryness Fraction, steam tables. Property calculations using steam tables	2L + 1T
	The ideal Gas Equation, Characteristic and Universal Gas constants, Deviations from ideal Gas Model: Equation of state of real substances, Vander Waals Equation of State, Virial Expansion, Compressibility factor, Law of corresponding state, Compressibility charts.	2L +1T
5	Mixtures of ideal Gases – Mole Fraction, Mass fraction, Gravimetric and volumetric Analysis, Dalton's Law of partial pressure, Amagat's Laws of additive volumes, Gibbs-Dalton's law.	2L
	Equivalent Gas constant and Molecular Weight, Properties of gas mixtures: Internal Energy, Enthalpy, specific heats and Entropy	1L +1T
	Introduction to real gas mixtures- Kay's rule	1L
	General Thermodynamic Relations – Combined First and Second law equations – Helmholtz and Gibb's functions - Maxwell's Relations	2L
	Tds Equations. The Clapeyron Equation, equations for internal energy, enthalpy and entropy, specific heats, Throttling process, Joule Thomson Coefficient, inversion curve.	2L + 1T

MODEL QUESTION PAPER

APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY

FOURTH SEMESTER B.TECH DEGREE EXAMINATION

Course Code : MET202

Course Name : ENGINEERING THERMODYNAMICS

(Permitted to use Steam Tables and Mollier Chart)

Max. Marks : 100 Duration : 3 Hours

Part – A

Answer all questions.

1. Define thermodynamics. List a few of its applications

2.Differentiate between intensive and extensive properties.

3. Differentiate between heat and work.

4. Explain system approach and control volume approach as applied in the analysis of a flow process.

5. An inventor claims to have developed an engine that delivers 26 kJ of work using 82 kJ of heat while operating between temperatures 120°C and 30°C. Is his claim valid ? Give the reason for your answer.

6. Show that two reversible adiabatics cannot intersect

7.Define (i)critical point and (ii) triple point, with respect to water

8. Why do real gases deviate from ideal gas behaviour? When do they approach ideal behaviour?

9. Define Helmholtz function and Gibbs function and state their significance

10. Explain Kay's rule of real gas mixtures

(3 x 10 = 30 marks)

Part – B

Answer one full question from each module.

Module - 1

11.a] Explain macroscopic and microscopic approach to thermodynamics . (7 marks)

b] With the aid of a suitable diagram, explain the working of constant volume gas thermometer. (7 marks)

OR

12.a] What is meant by thermodynamic equilibrium ? What are the essential conditions for a system to be in thermodynamic equilibrium ? (7 marks)

b] Express the temperature of 91^{o}C in (i) Farenhiet (ii) Kelvin (iii) Rankine. (7 marks)

Module – 2

13.a] A mass of 2.4 kg of air at 150 kPa and 12°C is contained in a gas – tight, frictionless piston – cylinder device. The air is now compressed to a final pressure of 600 kPa . During this process, heat is transferred from the air such that the temperature inside the cylinder remains constant. Calculate the work input during this process. (7 marks)

b] A 2 m^3 rigid tank initially contains air at 100 kPa and 22^{o}C. The tank is connected to a supply line through a valve. Air is flowing in the supply line at 600 kPa and 22^{o}C. The valve is opened, and air is allowed to enter the tank until the pressure in the tank reaches the line pressure, at which point the valve is closed. A thermometer placed in the tank indicates that the air temperature at the final state is 77^{o}C. Determine, (i) the mass of air that has entered the tank and (ii) the amount of heat transfer. (7 marks)

OR

14.a] A turbine operates under steady flow conditions, receiving steam at the following conditions : pressure 1.2 MPa, temperature 188°C, enthalpy 2785 kJ/kg, velocity 33.3 m/s and elevation 3m. The steam leaves the turbine at the following conditions : pressure 20 kPa, enthalpy 25kJ/kg, velocity 100 m/s, and elevation 0 m. Heat is lost to the surroundings at the rate of 0.29 kJ/s. If the rate of steam flow through the turbine is 0.42 kg/s, what is the power output of the turbine in kW ? (7 marks)

b] State the general energy balance equation for an unsteady flow system and from it, derive the energy balance equation for a bottle filling process, stating all assumptions. (7 marks)

Module – 3

15.a]State the Kelvin-Planck and Clausisus statements of the second law of thermodynamics and prove their equivalence. (7 marks)

b]A heat engine operating between two reservoirs at 1000 K and 300 K is used to drive a heat pump which extracts heat from the reservoir at 300 K at a rate twice that at which the engine rejects heat to it. If the efficiency of the engine is 40 % of the maximum possible and the COP of the heat pump is 50 % of the maximum possible, what is the temperature of the reservoir to which the heat pump rejects heat ? What is the rate of heat rejection from the heat pump, if the rate of heat supply to the engine is 50kW ? (7 marks)

OR

16.a] A house is to be maintained at 21°C during winter and at 26°C during summer. Heat leakage through the walls, windows and roof is about 3000 kJ/hr per degree temperature difference between the interior of the house and the environment. A reversible heat pump is proposed for realising the desired heating and cooling. What is the minimum power required to run the heat pump in the reverse, if the outside temperature during summer is 36°C? Also find the lowest environment temperature during winter for which the inside of the house can be maintained at 21°C consuming the same power. (7 marks)

b] Air enters a compressor in steady flow at 140 kPa, 17°C and 70 m/s and leaves at 350 kPa, 127°C and 110 m/s. The environment is at 100 kPa and 7°C. Calculate per kg of air (a) the actual work required (b) the minimum work required and (c) the irreversibility of the process. (7 marks)

Module – 4

17.a]Show the constant pressure transformation of unit mass of ice at atmospheric pressure and -20^{o}C to superheated steam at 220^{o}C on P-v , T-v and P-T coordinate systems and explain their salient features . (7 marks)

b] A rigid vessel of volume 0.3 m^3 contains 10 kg of oxygen at 300 K. Using (i) the perfect gas equation and (ii) the Van der Waal's equation of state, determine the pressure of oxygen in the vessel. Take the Van der Waal's constants for oxygen as a =0.1382 m^6 Pa/ mol^2 and b=0.03186 m^3/ kmol . (7 marks)

OR

18.a]Steam at 25 bar and 300^{o}C expands isentropically to 5 bar. Calculate the change in enthalpy, volume and temperature of unit mass of steam during this process using steam tables and Mollier chart and compare the values (7 marks)

b]Explain law of corresponding states and its significance to the generalized compressibility chart. (7 marks)

Module – 5

19.a] Derive the expressions for the equivalent molecular weight and characteristic gas constant for a mixture of ideal gases. (6 marks)

b] 0.5 kg of Helium and 0.5 kg of Nitrogen are mixed at 20^{o}C and at a total pressure of 100 kPa. Find (i) volume of the mixture (ii) partial volumes of the components (iii) partial pressures of the

components (iv) the specific heats of the mixture and (v) the gas constant of the mixture. Take ratio of specific heats for Helium and Nitrogen to be 1.667 and 1.4 respectively. (8 marks)

OR

20.a] 2 kg of carbon dioxide at 38°C and 1.4 bar is mixed with 5 kg of nitrogen at 150°C and 1.03 bar to form a mixture at a final pressure of 70 kPa. The process occurs adiabatically in a steady flow apparatus. Calculate the final temperature of the mixture and the change in entropy during the mixing process. Take specific heat at constant pressure for CO_2 and N_2 as 0.85 kJ/kg.K and 1.04 kJ/kg respectively. (7 marks)

b]Derive the Maxwell relations. Explain their significance ? (7 marks)

MET 204	MANUFACTURING PROCESS	CATEGORY	L	T	P	Credits	Year of Introduction
		PCC	3	1	0	4	2019

Preamble:

1. To gain theoretical and practical knowledge in material casting processes and develops an understanding of the dependent and independent variables which control materials casting in a production processes.
2. Provide a detailed discussion on the welding process and the physics of welding. Introduce students to different welding processes weld testing and advanced processes to be able to appreciate the practical applications of welding.
3. The course will also provide methods of analysis allowing a mathematical/physical description of forming processes.
4. Correlate the material type with the possible fabrication processes
5. Generate solutions to problems that may arise in manufacturing engineering

Prerequisite: MET 205 Metallurgy and material science

Course Outcomes - At the end of the course students will be able to

CO 1	Illustrate the basic principles of foundry practices and special casting processes, their advantages, limitations and applications.
CO 2	Categorize welding processes according to welding principle and material.
CO 3	Understand requirements to achieve sound welded joint while welding different similar and dissimilar engineering materials.
CO 4	Student will estimate the working loads for pressing, forging, wire drawing etc. processes
CO 5	Recommend appropriate part manufacturing processes when provided a set of functional requirements and product development constraints.

Mapping of course outcomes with program outcomes (Minimum requirements)

	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO 10	PO 11	PO 12
CO 1	3	-	-	-	-	-	-	-	-		-	-
CO 2	-	-	-	-	-	-	-	-	-	-	-	2
CO 3	-	-	3	-	-	-	-	-	-	-	-	-
CO 4	-	-	-	3	-	-	-	-	-	-	-	-
CO 5	-	4	-	-	-	-	-	-	-	-	-	-

Assessment Pattern

Bloom's taxonomy	Continuous Assessment Tests		End Semester Examination (Marks)
	Test I (Marks)	Test II (Marks)	
Remember	25	25	25
Understand	15	15	15
Apply	30	25	30
Analyse	10	10	10
Evaluate	10	15	10
Create	10	10	10

Mark distribution

Total Marks	CIE marks	ESE marks	ESE duration
150	50	100	3 Hours

Continuous Internal Evaluation (CIE) Pattern:

Attendance	10 marks
Regular class work/tutorials/assignments	15 marks
Continuous Assessment Test (Minimum 2 numbers)	25 marks

End semester pattern:- There will be two parts; Part A and Part B. Part A contain 10 questions with 2 questions from each module, having 3 marks for each question. Students should answer all questions. Part B contains 2 questions from each module of which student should answer any one. Each question can have maximum 2 sub-divisions and carry 14 marks.

COURSE LEVEL ASSESSMENT QUESTIONS

Part -A

Course Outcome 1 (CO1): - Illustrate the basic principles of foundry practices and special casting processes, their Advantages, Limitations and Applications

1. Why draft allowances are important for patterns.
2. What are the importances of permeability of molding sand?
3. How runner extension is helpful for good casting quality.
4. Internal corners are more prone to solidification shrinkages than external corners. Explain?
5. Which of the casting processes would be suitable for making small toys in large numbers? Why?

Course Outcome 2 (CO2):

Categorize welding processes according to welding principle and material

1. Why is the quality of welds produced by submerged arc welding very good?
2. What does the strength of a weld nugget in resistance spot welding depends on?
3. What is the strength of a welded joint is inferior or superior to the parent metal? Why?
4. Why some joints may have to be preheated prior to welding.

Part -B

Course Outcome 3 (CO3): Understand requirements to achieve sound welded joint while welding different similar and dissimilar engineering materials.

1. Assume that you are asked to inspect a weld for a critical application. Describe the procedure you would follow. If you find a flaw during your inspection, how would you go about determining whether or not this flaw is important for the particular application?
2. In the building of large ships, there is a need to weld large sections of steel together to form a hull, for this application, which welding process would you select? Why?

Course Outcome 4 (CO4): Student will estimate the working loads for pressing, forging, wire drawing etc. processes

1. How can you tell whether a certain part is forged or cast? Describe the features that you would investigate to arrive at a conclusion.
2. Two solid cylindrical specimens A and B, made of a perfectly plastic material, are being forged with friction and isothermally at room temperature to a reduction in height of 50%. specimen A has a height of 2 inch and cross sectional area of 1 square inch, and specimen B has a height of is 1 inch and a cross sectional area of 2 square inch will the work done be the same for the two specimens? Explain.

Course Outcome 5 (CO5): Recommend appropriate part manufacturing processes when provided a set of functional requirements and product development constraints.

1. Many missile components are made by spinning. What other methods would you use to make missile components if spinning process were not available? Describe the relative advantages and limitations of each method.
2. Suggest a suitable casting process for making an engine piston with Aluminum alloy. What type of mould can be used?
3. Suggest and explain a suitable welding method for welding railway tracks for trains.
4. Suggest a suitable manufacturing process for screw jack, postulate the fundamentals.

SYLLABUS

Module I

Casting:-Characteristics of sand - patterns- cores- -chaplets- simple problems- solidification of metals and Chvorinov's rule - Elements of gating system- risering -chills –simple problems- Special casting process- Defects in castings- Super alloy Production Methods.

Module II

Welding:-welding metallurgy-heat affected zone- grain size and hardness- stress reliving- joint quality -heat treatment of welded joints - weldability - destructive and non destructive tests of welded joints-

Thermit welding, friction welding - Resistance welding: HAZ, process and correlation of process parameters with welded joints - applications of each welding process- Arc welding:-HAZ, process and correlation of process parameters with welded joints- simple problems - applications of each welding process - Oxyacetylene welding:-chemistry, types of flame and its applications - brazing- soldering - adhesive bonding.

Module III

Rolling**:-** principles - types of rolls and rolling mills - mechanics of flat rolling-Defects-vibration and chatter - flat rolling -miscellaneous rolling process- simple problems - Bulk deformation of metals :- State of stress; yield criteria of Tresca, von Mises, comparisons; Flow rules; power and energy deformations; Heat generation and heat transfer in metal forming process.

Module IV

Forging: methods analysis, applications, die forging, defects in forging - simple problems - Metal extrusion:- metal flow, mechanics of extrusion, miscellaneous process, defects, simple problems, applications - Wire, Rod, and tube drawing:- mechanics of rod and wire drawing, simple problems, drawing defects - swaging, applications – deep drawing.

Module V

Locating and clamping methods- locating methods- locating from plane, circular, irregular surface. Locating methods and devices- simple problems - Basic principles of clamping -Sheet metal operations- Press tool operations-Tension, Compression, tension and compression operations - applications - Fundamentals of die cutting operations - simple problems - types of die construction.

Text Books

1. Donalson cyril, LeCain, Goold, Ghose:- Tool design, McGraw Hill.
2. Serope Kalpakjian, Steven R. Schmid - Manufacturing Engineering and Technology, Pearson.

Reference

1. Joseph R. Davis, S. L. Semiatin, American Society for Metals - ASM Metals Handbook, Vol. 14 Forming and Forging ASM International (1989).
2. Peter Beeley, Foundry Technology, Butterworth-Heinemann
3. Rao P.N., Manufacturing Technology, Volume -1, Tata McGraw Hill.
4. Taylan Altan, Gracious Ngaile, Gangshu Shen - Cold and Hot Forging Fundamentals and Applications - ASM International (2004).
5. Matthew J. Donachie, Stephen J. Donachie, Super alloys A Technical Guide, Second Edition, 2002 ASM International.

MODEL QUESTION PAPER

MANUFACTURING PROCESS - MET 204

Max. Marks : 100 **Duration : 3 Hours**

Part – A

Answer all questions, each question carries 3 marks

1. Why does porosity have detrimental effects on the mechanical properties of castings? Which physical properties like thermal and electrical conductivity also are affected by porosity? explain

2. Large parts cannot be manufactured by the centrifugal casting, comment on the statement.
3. What does the strength of a weld nugget in resistance spot welding depends on?
4. Explain how the atmosphere around the work piece affect the weld obtained in electron beam welding.
5. What is the importance of roll velocity and strip velocity?
6. Explain a suitable rolling process for making threaded fasteners.
7. Explain why forged parts withstand high loads compared to cast parts.
8. Explain why the die pressure in drawing process decreases towards the exit of the die.
9. What is the basic rule for applying clamping forces?
10. What is generally used as the basic reference plane for locating?

PART -B

Answer one full question from each module.

MODULE – 1

11. What is gating ratio? What considerations affect its selection? What are the typical gating ratios for the following applications? (a) Grey iron bed castings made in cast steel, (b) Valve body castings made in cast steel, (c) Aluminum pistons for automobiles, (d) Large gun metal bushes for bearings (14 marks).

OR

12. Explain different types of casting defeats in detail with effects of each defect on quality of the casting (14 marks).

MODULE – 2

13. a. Two plates were welded together and then the strength of the joint was tested. It is found that the weld was stronger than either of the plates. Do you think that the statement is incorrect? Postulate, giving valid reasons with neat sketches (7 marks).

    b. what are the methods available for controlling the distortions in welded assembly structure? Describe their relative effects and application(7 marks).

OR

14. a. Two 1-mm thick, flat Copper sheets are being spot welded using a current of 5000A and a current flow time of t=0.18 seconds the electrodes are 5mm in diameter. Estimate the heat generated in the weld zone (7 marks).

    b. Explain why some joints may have to be preheated prior to welding? If the parts to be welded are preheated, is the likelihood that porosity will form increased or decreased? Explain(7 marks).

MODULE – 3

15. a. An annealed Copper strip 228mm wide and 25mm thick is rolled to a thickness 20mm in one pass. The roll radius is 300mm and the rolls rotate at 100rpm. Calculate the roll force and the power required in this operation (7 marks).

    b. A 100mm square billet is to be rolled into a rod of 12.5mm diameter. Draw the sequence of operations (7 marks).

OR

16. Explain the yield criteria of Tresca, von Mises and compare each other (14 marks).

MODULE – 4

17. a. Explain why crankshaft of an automobile is manufactured by forging and not by casting (7 marks).
    b. Estimate the limiting drawing ratio that you would expect from a sheet metal that, when stretched by 23 percentages in length, decreases in thickness by 10 percentages (7 marks).

OR

18. a. Assume that you are reducing the diameter of two round rods, one by simple tension and the other by indirect extrusion. Which methods would be better? Explain (7 marks).
    b. A cylindrical specimen made of annealed 4135 steel has a diameter of 6 inches and is 4inch high. It is upset by open die forging with flat dies to a height of 2inch at room temperature. Assuming that the coefficient of friction is 0.2, calculate the force required at the end of the stroke. Use average pressure formula (7 marks).

MODULE – 5

19. Estimate the force required in punching a 25mm diameter hole through a 3.2mm thick annealed Titanium Ti-6Al-4V sheet at room temperature (5 marks).
    b. Explain 3-2-1 principle of locating with neat sketches (9 marks).

OR

20. a. determine the die and punch sizes for blanking a circular disc of 20mm diameter from a C20 steel sheet whose thickness is 1.5mm (7 marks).
    b. Explain how is unevenness compensated for when locating against an irregular surface with more than three locating points? (7 marks).

Course content and lecture schedules.

Module	TOPIC	No. of hours	Course outcomes
1.1	Casting:-Characteristics of sand -pattern and allowances -type of patterns-cores-core prints-chaplets-simple problems.	2	CO1
1.2	Elements of gating system-gating system, pouring time, choke area -risering Caine's method-chills –simple problems.	2	CO1 CO5
1.3	Special casting process:-shell molding, precision investment, die casting, centrifugal casting, continues casting, squeeze casting surface roughness obtainable and application of each casting process.	2	
1.4	Defects in castings :- Shaping faults arising in pouring, Inclusions and sand defects, Gas defects, Shrinkage defects, Contraction defects, Dimensional errors, Compositional errors and segregation; significance of defects on Mechanical properties . (Kalpakjian, Beeley, Rao).	2	CO1
1.5	Superalloy Production Methods: Vacuum Induction Melting; Electroslag Remelting; Vacuum Arc Remelting (ASM).	1	
2.1	Welding:-welding metallurgy, diffusion, heat affected zone, driving force for grain growth, grain size and hardness- joint quality: porosity, slag inclusions, cracks, surface damage, residual stress lamellar tears, stress reliving, heat treatment of welded joints - weldability (Kalpakjian, Lindberg) - destructive and non destructive tests of welded joints (may be provided as class assignment - Lindberg).	2	CO2

2.2	Resistance welding: HAZ, process and correlation of process parameters with welded joints of spot, seam, projection, stud arc, percussion welding- applications of each welding process –simple problems. (Kalpakjian).	3	CO2 CO5
2.3	Arc welding:-HAZ, process and correlation of process parameters with welded joints of shielded metal arc, submerged, gas metal, flux cored, electrogas, electroslag, gas tungsten, plasma arc, electron beam, laser beam –simple problems - Thermit welding, friction welding- applications of each welding process. (Kalpakjian, Lindberg).	3	CO2
2.4	Oxyacetylene welding:-chemistry, types of flame and its applications - brazing- soldering - adhesive bonding.	1	
3.1	Rolling**:-** principles - types of rolls and rolling mills - mechanics of flat rolling, roll pressure distribution, neutral point, front and back tension, torque and power, roll forces in hot rolling, friction, deflection and flattening, spreading -– simple problems.	3	CO4 CO5
3.2	rolling defects-vibration and chatter - flat rolling -miscellaneous rolling process: shape, roll forging, ring, thread and gear, rotary tube piercing, tube rolling - applications – simple problems. (Kalpakjian).	2	CO4
3.3	Plastic deformation of metals - stress-strain relationships- State of stress - yield criteria of Tresca, von Mises, and comparisons - applications.	2	
3.4	Flow rules -power and energy deformations - Heat generation and heat transfer in metal forming process -temperature in forging. (ASM- Taylan Altan).	1	CO4
4.1	Forging: material characterization; grain flow and strength - Forging**:-** classification - open die forging, forces and work of deformation - Forging methods analysis:- slab method only, solid cylindrical, rectangular work piece in plane strain, forging under sticking condition - simple problems -applications.	3	CO4
	Deformation zone geometry – die forging: - impression, close, coining, skew rolling etc. –simple problems– defects in forging. (Kalpakjian).	1	
4.2	Metal extrusion: - metal flow - mechanics of extrusion:-deformation and friction, actual forces, die angle, forces in hot extrusion - miscellaneous process- defects -–simple problems- applications. (Kalpakjian, Lindberg).	2	
4.3	Wire, Rod, and tube drawing: - mechanics of rod and wire dramwing: deformation, friction, die pressure and angle, temperature, reduction per pass, drawing flat strip and tubes- –simple problems- drawing defects- swaging-applications. (Kalpakjian, Lindberg, Rao).	2	CO4
4.4	Deep drawing- deep drawbility, simple problems - different drawing practices	1	
5.1	Locating and clamping methods: - basic principle of location; locating methods; degrees of freedom; locating from plane, circular, irregular surface –simple problems.	2	CO4
	Locating methods and devices: - pin and button locators, rest pads and plates, nest or cavity location.	1	

5.2	Basic principles of clamping:-strap, cam, screw, latch, wedge, hydraulic and pneumatic clamping –simple problems. (Donaldson, Wilson F.W.).	2	CO4
5.3	Sheet metal operations: Press tool operations: shearing action, shearing operations: blanking, piercing, simple problems, trimming, shaving, nibbing, notching – simple problems - applications.	2	CO4 CO5
5.4	Tension operations: stretch forming - Compression operations: - coining, sizing, ironing, hobbing - tension and compression operations: drawing, spinning, bending, forming, embossing – simple problems- applications. (Donaldson, Wilson F.W., Rao P.N).	2	CO4
	Fundamentals of die cutting operations - inverted, progressive and compound die - simple problems. (Donaldson)	1	

CODE	COURSE NAME	CATEGORY	L	T	P	CREDIT
MET206	FLUID MACHINERY	PCC	3	1	-	4

Preamble :

This course provides an understanding of reciprocating and rotary fluid machinery. The course consists of hydraulic pumps, turbines, air compressors and gas turbines

Prerequisite : NIL

Course Outcomes :

After completion of the course the student will be able to

CO1	Explain the characteristics of centrifugal and reciprocating pumps
CO2	Calculate forces and work done by a jet on fixed or moving plate and curved plates
CO3	Explain the working of turbines and Select a turbine for specific application.
CO4	Analyse the working of air compressors and Select the suitable one based on application.
CO5	Analyse gas turbines and Identify the improvements in basic gas turbine cycles.
CO6	Explain the characteristics of centrifugal and reciprocating pumps

Mapping of course outcomes with program outcomes

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	3	3	2									
CO2	3	3	2									
CO3	3	3	2									
CO4	3	3	2									
CO5	3	3	2									

Assessment Pattern

Blooms Category	CA			ESA
	Assignment	Test - 1	Test - 2	
Remember	25	20	20	10
Understand	25	40	40	20
Apply	25	40	40	70
Analyse	25			
Evaluate				
Create				

Continuous Internal Evaluation Pattern:

Attendance : 10 marks

Continuous Assessment Test (2 numbers) : 25 marks

Assignment/Quiz/Course project : 15 marks

Mark distribution & Duration of Examination :

Total Marks	CA	ESE	ESE Duration
150	50	100	3 Hours

End semester pattern:

There will be two parts; Part A and Part B. Part A contain 10 questions with 2 questions from each module, having 3 marks for each question. Students should answer all questions. Part B contains 2 questions from each module of which student should answer any one. Each question can have maximum 2 sub-divisions and carry 14 marks.

Course Outcome 1

1. A centrifugal pump discharges 0.15 m^3/s of water against a head of 12.5 m, the speed of the impeller being 600 r.p.m. The outer and inner diameters of impeller are 500 mm and 250 mm respectively and the vanes are bent back at 35° to the tangent at exit. If the area of flow remains 0.07 m^2 from inlet to outlet, calculate :
   (a) Manometric efficiency of pump,
   (b) Vane angle at inlet, and
   (c) Loss of head at inlet to impeller when discharge is reduced by 40% without changing the speed.
2. (a) What is slip in a reciprocating pump. What is the reason for negative slip in a reciprocating pump.
   (b) A single acting reciprocating pump having a bore of 150 mm and a stroke of 300 mm length, discharges 250 l of water per minute at 50 rpm. Neglecting losses, find theoretical discharge and slip of the pump.
   (c) With a neat sketch explain the working of a gear pump.
3. Explain the following terms as they are applied to a centrifugal pump:
   (a) Static suction lift,
   (b) static suction head,
   (c) static discharge head and
   (d) total static head.

Course Outcome 2

1. Prove that the force exerted by a jet of water on a fixed semi-circular plate in the direction of the jet when the jet strikes at the centre of the semi-circular plate is two times the force exerted by the jet on an fixed vertical plate.
2. Show that the angle of swing of a vertical hinged plate is given by

$$\sin\theta = \frac{\rho a V^2}{W}$$

   where V = Velocity of the jet striking the plate, a = Area of the jet, and W = Weight of the plate.
3. A jet of water moving at 60 m/s is deflected by a vane moving at 25 m/s in a direction at 30° to the direction of the jet. The water jet leaves the blade normally to the motion of the vanes. Draw the inlet and outlet velocity triangles and find the vane angles for no shock at entry or exit. Take the relative velocity at outlet to be 0.85 of the relative velocity at inlet.

Course Outcome 3

1. Explain the purpose of providing
   (a) scroll casing
   (b) stay vanes
   (c) guide vanes, for a reaction turbine.
2. A Pelton wheel turbine has a mean bucket speed of 12 m/s with a jet of water flowing at a rate of 900 l/s under a head of 40 m. The bucket deflects the jet at an angle of 165°. Calculate the power given by the water to the runner and the hydraulic efficiency of the turbine. Draw the velocity triangle. Assume the coefficient of velocity to be 0.96.
3. (a) What are the unit quantities used to analyze the performance of hydraulic turbines. Explain its importance.
   (b) What is specific speed of a turbine.

Course Outcome 4

1. With a neat sketch explain the working of centrifugal compressors.
2. An ideal single stage single acting reciprocating compressor logs a displacement volume of 14 litres and a clearance volume of 5%. It intakes air at 1 bar and delivers the same at 7 bar. The compression is polytropic with an index of 1.3 and re-expansion is isentropic with an index of 1.4. Determine the indicated work of a cycle.
3. What is surging in axial flow compressor? What are its effects? Describe briefly.

Course Outcome 5

1. A gas turbine unit operates at a mass flow of 30 kg/s. Air enters the compressor at a pressure of 1 bar and temperature 15 $°C$ and is discharged from the compressor at a pressure of 10.5 bar. Combustion occurs at constant pressure and results in a temperature rise of 420 K. If the flow leaves the turbine at a pressure of 1.2 bar, determine the net power output from the unit and also the thermal efficiency. Take $C_p = 1.005kJ/kgK$ and $\gamma = 1.4$.
2. Derive the expression for maximum specific work output of a gas turbine considering machine efficiencies.
3. Write a short note on different type of compression chambers used in a gas turbine engine.

SYLLABUS

Module 1: Impact of jets: Introduction to hydrodynamic thrust of jet on a fixed and moving surface (flat and curve),– Series of vanes - work done and efficiency. Hydraulic Turbines : Impulse and Reaction Turbines – Degree of reaction – Pelton Wheel – Constructional features - Velocity triangles – Euler's equation – Speed ratio, jet ratio and work done, losses and efficiencies, design of Pelton wheel – Inward and outward flow reaction turbines- Francis Turbine – Constructional features – Velocity triangles, work done and efficiencies. Axial flow turbine (Kaplan) Constructional features – Velocity triangles- work done and efficiencies

Module 2: Characteristic curves of turbines – theory of draft tubes – surge tanks – Cavitation in turbines – Governing of turbines – Specific speed of turbine , Type Number– Characteristic curves, scale Laws – Unit speed – Unit discharge and unit power. Rotary motion of liquids – free, forced and spiral vortex flows Rotodynamic pumps- centrifugal pump impeller types,-velocity triangles- manometric head- work, efficiency and losses, H-Q characteristic, typical flow system characteristics, operating point of a pump. Cavitation in centrifugal pumps- NPSH required and available- Type number-Pumps in series and parallel operations. Performance characteristics- Specific speed-Shape numbers – Impeller shapes based on shape numbers.

Module 3: Positive displacement pumps- reciprocating pump – Single acting and double acting- slip, negative slip and work required and efficiency- indicator diagram- acceleration head - effect of acceleration and friction on indicator diagram – speed calculation- Air vessels and their purposes, saving in work done to air vessels multi cylinder pumps. Multistage pumps-selection of pumps-pumping devices-hydraulic ram, Accumulator, Intensifier, Jet pumps, gear pumps, vane pump and lobe pump.

Module 4: Compressors: classification of compressors, reciprocating compressor-single stage compressor, equation for work with and without clearance volume, efficiencies, multistage compressor, intercooler, free air delivered (FAD).
Centrifugal compressor-working, velocity diagram, work done, power required, width of blades of impeller and diffuser, isentropic efficiency, slip factor and pressure coefficient, surging and chocking. Axial flow compressors:- working, velocity diagram, degree of reaction, performance. Roots blower, vane compressor, screw compressor.

Module 5 Gas turbines: classification, Thermodynamic analysis of gas turbine cycles-open, closed and semi closed cycle; ideal working cycle- Brayton cycle-P-v and T-s diagram, thermal efficiency. Effect of compressor and turbine efficiencies. Optimum pressure ratio for maximum specific work output with and without considering machine efficiencies. Comparison of gas turbine and IC engines, Analysis of open cycle gas turbine, Improvements of the basic gas turbine cycles-regeneration, intercooling and reheating-cycle efficiency and work output-Condition for minimum compressor work and maximum turbine work. Combustion chambers for gas turbines. pressure loss in combustion process and stability loop.

Text books

Subramanya, K., Hydraulic Machines, Tata McGraw Hill, 1st edition, 2017

Rathore, M., Thermal Engineering, Tata McGraw Hill, 1st edition, 2010

Reference Books

Ganesan, V., Gas Turbines, Tata McGraw Hill, 3rd edition, 2017.

Sawhney G.S., Thermal and Hydraulic Machines, Prentice Hall India Learning Private Limited; 2nd edition , 2011

COURSE PLAN

Module	Topics	Hours Allotted
I	Impact of jets: Introduction to hydrodynamic thrust of jet on a fixed and moving surface (flat and curve),– Series of vanes - work done and efficiency Hydraulic Turbines : Impulse and Reaction Turbines – Degree of reaction – Pelton Wheel – Constructional features - Velocity triangles – Euler's equation – Speed ratio, jet ratio and work done, losses and efficiencies, design of Pelton wheel – Inward and outward flow reaction turbines- Francis Turbine – Constructional features – Velocity triangles, work done and efficiencies. Axial flow turbine (Kaplan) Constructional features – Velocity triangles- work done and efficiencies	6-3-0
II	Characteristic curves of turbines – theory of draft tubes – surge tanks – Cavitation in turbines – Governing of turbines – Specific speed of turbine , Type Number– Characteristic curves, scale Laws – Unit speed – Unit discharge and unit power. Rotary motion of liquids – free, forced and spiral vortex flows Rotodynamic pumps- centrifugal pump impeller types,-velocity triangles- manometric head- work, efficiency and losses, H-Q characteristic, typical flow system characteristics, operating point of a pump. Cavitation in centrifugal pumps- NPSH required and available- Type number-Pumps in series and parallel operations. Performance characteristics- Specific speed-Shape numbers – Impeller shapes based on shape numbers.	7-2-0
III	Positive displacement pumps- reciprocating pump – Single acting and double acting- slip, negative slip and work required and efficiency- indicator diagram- acceleration head - effect of acceleration and friction on indicator diagram – speed calculation- Air vessels and their purposes, saving in work done to air vessels multi cylinder pumps. Multistage pumps-selection of	7-2-0

	pumps-pumping devices-hydraulic ram, Accumulator, Intensifier, Jet pumps, gear pumps, vane pump and lobe pump.	
IV	Compressors: classification of compressors, reciprocating compressor-single stage compressor, equation for work with and without clearance volume, efficiencies, multistage compressor, intercooler, free air delivered (FAD) Centrifugal compressor-working, velocity diagram, work done, power required, width of blades of impeller and diffuser, isentropic efficiency, slip factor and pressure coefficient, surging and chocking. Axial flow compressors:- working, velocity diagram, degree of reaction, performance. Roots blower, vane compressor, screw compressor.	7-2-0
V	Gas turbines: classification, Thermodynamic analysis of gas turbine cycles-open, closed and semi closed cycle; ideal working cycle- Brayton cycle-P-v and T-s diagram, thermal efficiency. Effect of compressor and turbine efficiencies. Optimum pressure ratio for maximum specific work output with and without considering machine efficiencies. Comparison of gas turbine and IC engines, Analysis of open cycle gas turbine, Improvements of the basic gas turbine cycles-regeneration, intercooling and reheating-cycle efficiency and work output-Condition for minimum compressor work and maximum turbine work. Combustion chambers for gas turbines. pressure loss in combustion process and stability loop.	7-2-0

MODEL QUESTION PAPER

APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY

IV SEMESTER B.TECH DEGREE EXAMINATION

MET206: FLUID MACHINERY

Mechanical Engineering

Maximum: 100 Marks Duration: 3 hours

PART A

Answer all questions, each question carries 3 marks

1. What is degree of reaction? What will be the degree of reaction for a Pelton wheel.
2. Explain speed ratio and jet ratio.
3. What is governing of a turbine? Why is it important?
4. Explain the term specific speed of a pump. How is it different from specific speed of a turbine.
5. Define slip, percentage slip and negative slip of a reciprocating pump.
6. What is the purpose of air vessels in multi-cylinder reciprocating pump.
7. What are the classifications of compressors? Explain briefly.
8. Write a short note on axial flow compressors. Why is it preferred in aerospace applications.
9. Explain briefly the process of regeneration in a gas turbine engine.
10. Draw the p-v diagram and T-s diagram of Brayton cycle.

(10×3=30 Marks)

PART B

Answer one full question from each module

MODULE-I

11. (a) A 50 mm diameter jet having a velocity of 25 m/s, strikes a flat plate, the normal of which is inclined at 30° to the axis of the jet. Calculate the normal force exerted on the plate

    i. when the plate is stationary,

    ii. when the plate is moving with a velocity of 10 m/s in the direction of the jet.

    Find also the work done and the efficiency of the jet when the plate is moving. (7 Marks)

(b) A Pelton wheel has a mean bucket speed of 10 m/s with a jet of water flowing at the rate of 700 $litres/s$ under a head of 30 m. The buckets deflect the jet through an angle of 160°. Calculate the power given by the water to the runner and the hydraulic efficiency of the turbine. Assume coefficient of velocity as 0.98. (7 Marks)

12. (a) A reaction turbine works at 450 rpm under a head of 120 m. Its diameter at inlet is 120 cm and the flow area is 0.4 m^2. The angles made by absolute and relative velocities at inlet are 20° and 60° respectively with the tangential velocity. Determine:

i. The volume flow rate,

ii. The power developed, and

iii. Hydraulic efficiency.

Assume whirl at outlet to be zero. (7 Marks)

(b) A Kaplan turbine runner is to be designed to develop 7357.5 kW shaft power. The net available head is 10 m. Assume that the speed ratio is 1.8 and flow ratio is 0.6. If the overall efficiency is 70% and diameter of the boss is 0.4 times the diameter of the runner, find the diameter of the runner, its speed and specific speed. (7 Marks)

MODULE-II

13. (a) A Pelton wheel is revolving at a speed of 190 rpm and develops 5150.25 kW when working under a head of 220 m with an overall efficiency of 80%. Determine unit speed, unit discharge and unit power. The speed ratio for the turbine is given as 0.47. Find the speed, discharge and power when this turbine is working under a head of 140 m. (7 Marks)

(b) What do you understand by the characteristic curves of a turbine? Describe the important types of characteristic curves. (7 Marks)

14. (a) Why are centrifugal pumps used sometimes in series and sometimes in parallel? Draw the following characteristic curves for a centrifugal pump:
Head, power and efficiency versus discharge with constant speed. (7 Marks)

(b) State the effects of cavitation on the performance of water turbines and also state how to prevent cavitation in water turbines. (7 Marks)

MODULE-III

15. (a) Draw an indicator diagram, considering the effect of acceleration and friction in suction and delivery pipes. Find an expression for the work done per second in case of single-acting reciprocating pump. (7 Marks)

(b) Differentiate :

i. Between a single-acting and double-acting reciprocating pump,

ii. Between a single cylinder and a double cylinder reciprocating pump. (7 Marks)

16. (a) A single-acting reciprocating pump running at 30 r.p.m, delivers 0.012 m^3/s of water. The diameter of the piston is 25 cm and stroke length is 50 cm. Determine :

i. The theoretical discharge of the pump,

ii. Coefficient of discharge, and

iii. Slip and percentage slip of the pump. (8 Marks)

(b) Write a short note on gear pumps. Why gear pump is known as positive displacement pump. (6 Marks)

MODULE-IV

17. (a) With a neat sketch explain the working of an axial flow compressor. (7 Marks)

    (b) Derive the expression for the work done in a reciprocating compressor with and without clearance volume. (7 Marks)

18. (a) A single stage double acting air compressor is required to deliver 14 m^3 of air per minute measured at 1.013 bar and 15 $°C$. The delivery pressure is 7 bar and the speed 300 rpm. Take clearance volume as 5% of the swept volume with compression and expansion index n=1.3. Calculate

    i. Swept volume of the cylinder,
    ii. Delivery temperature,
    iii. Indicated power.

    (10 Marks)

    (b) Draw the velocity diagram of an axial flow compressor. (4 Marks)

MODULE-V

19. (a) The air enters the compressor of an open cycle constant pressure gas turbine at a pressure of 1 bar and temperature 20 $°C$. The pressure of air after compression is 4 bar. The isentropic efficiencies of compressor and turbine are 80% and 85% respectively. The air fuel ratio is 90:1. If flow rate of air is 3.0 kg/s, find

    i. Power developed
    ii. Thermal efficiency of cycle

    (7 Marks)

    (b) A gas turbine has a pressure ratio of 6:1 and a maximum cycle temperature of 600 $°C$. The isentropic efficiencies of compressor and turbine are 0.82 and 0.85 respectively. Calculate the power output in kW of an electric generator geared to turbine when the air enters the compressor at 15 $°C$ at the rate of 15 kg/s. Assume the working fluid to be air with $C_p = 1.005$ and $\gamma = 1.4$. (7 Marks)

20. (a) What are the improvements made to the basic gas turbine cycle. Explain with temperature entropy diagram. (8 Marks)

    (b) Differentiate between open, closed and semi closed gas turbine cycles. (6 Marks)

CODE	COURSE NAME	CATEGORY	L	T	P	CREDIT
			2	0	0	2
EST 200	DESIGN AND ENGINEERING					

Preamble:

The purpose of this course is to

i) introduce the undergraduate engineering studentsthe fundamental principles of design engineering,

ii) make them understand the steps involved in the design process and

iii) familiarize them with the basic tools used and approaches in design.

Students are expected to apply design thinking in learning as well as while practicing engineering, which is very important and relevant for today. Case studies from various practical situations will help the students realize that design is not only concerned about the function but also many other factors like customer requirements, economics, reliability, etc. along with a variety of life cycle issues.

The course will help students to consider aesthetics, ergonomics and sustainability factors in designs and also to practice professional ethics while designing.

Prerequisite:

Nil. The course will be generic to all engineering disciplines and will not require specialized preparation or prerequisites in any of the individual engineering disciplines.

Course Outcomes:

After the completion of the course the student will be able to

CO 1	Explain the different concepts and principles involved in design engineering.
CO 2	Apply design thinking while learning and practicing engineering.
CO 3	Develop innovative, reliable, sustainable and economically viable designs incorporating knowledge in engineering.

Mapping of course outcomes with program outcomes

	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO 10	PO 11	PO 12
CO 1	2	1					1			1		
CO 2		2				1		1				2
CO 3			2			1	1		2	2		1

Assessment Pattern

Continuous Internal Evaluation (CIE) Pattern:

Attendance : 10 marks
Continuous Assessment Test (2 numbers) : 25 marks
Assignment/Quiz/Course project : 15 marks

End Semester Examination (ESE) Pattern: There will be two parts; Part A and Part B.
Part A : 30 marks
part B : 70 marks
Part A contains 10 questions with 2 questions from each module, having 3 marks for each question. Students should answer all questions.
Part B contains 2 case study questions from each module of which student should answer any one. Each question carry 14 marks and can have maximum 2 sub questions.

Mark distribution

Total Marks	CIE	ESE	ESE Duration
150	50	100	3 hours

Bloom's Category	Continuous Assessment Tests		End Semester Examination
	1	2	
Remember	5	5	10
Understand	10	10	20
Apply	35	35	70
Analyse	-	-	-
Evaluate	-	-	-
Create	-	-	-

Course Level Assessment Questions

Course Outcome 1 (CO1): Appreciate the different concepts and principles involved in design engineering.

1. State how engineering design is different from other kinds of design

2. List the different stages in a design process.

3. Describedesign thinking.

4. State the function of prototyping and proofing in engineering design.

5. Write notes on the following concepts in connection with design engineering 1) Modular Design, 2) Life Cycle Design , 3) Value Engineering, 4) Concurrent Engineering, and 5) Reverse Engineering

6. State design rights.

Course Outcome 2 (CO2) Apply design thinking while learning and practicing engineering.

1. Construct the iterative process for design thinking in developing simple products like a pen, umbrella, bag, etc.

2. Show with an example how divergent-convergent thinking helps in generating alternative designs and then how to narrow down to the best design.

3. Describe how a problem-based learning helps in creating better design engineering solutions.

4. Discuss as an engineer, how ethics play a decisive role in your designs

Course Outcome 3(CO3): Develop innovative, reliable, sustainable and economically viable designs incorporating different segments of knowledge in engineering.

1. Illustratethe development of any simple product by passing through the different stages of design process

2. Show thegraphical design communication with the help of detailed 2D or 3D drawings for any simple product.

3. Describe how to develop new designs for simple products through bio-mimicry.

Model Question paper

Page 1 of 2

Reg No.:_____ Name:_____

APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY

THIRD/FOURTH SEMESTER B.TECH DEGREE EXAMINATION

Course Code: EST 200

Course Name: DESIGN AND ENGINEERING

Max. Marks: 100Duration: 3 Hours

PART A

Answer all questions, each question carries 3 marks
Use only hand sketches

(1)Write aboutthe basic design process.

(2) Describe how to finalize the design objectives.

(3) State the role of divergent-convergent questioning in design thinking.

(4) Discuss how to perform design thinking in a team managing the conflicts.

(5) Show how engineering sketches and drawings convey designs.

(6)Explain the role of mathematics and physics in design engineering process.

(7) Distinguish between project-based learning and problem-based learning in design engineering.

(8) Describe how concepts like value engineering , concurrent engineering and reverse engineering influence engineering designs?

(9) Show how designs are varied based on the aspects of production methods, life span, reliability and environment?

(10) Explain how economics influence the engineering designs?

(10x3 marks =30 marks)

Part B

Answer any ONE question from each module. Each question carry 14 marks

Module 1

(11) Show the designing of a wrist watch going through the various stages of the design process. Use hand sketches to illustrate the processes.

or

(12)Find the customer requirements for designing a new car showroom. Show how the design objectives were finalized considering the design constraints?

Module 2

(13)Illustrate the design thinking approach for designing a bag for college students within a limited budget. Describe each stage of the process and the iterative procedure involved. Use hand sketches to support your arguments.

or

(14)Construct a number of possible designs and then refine them to narrow down to the best design for a drug trolley used in hospitals. Show how the divergent-convergent thinking helps in the process. Provide your rationale for each step by using hand sketches only.

Module 3

(15) Graphically communicate the design of a thermo flask used to keep hot coffee. Draw the detailed 2D drawings of the same with design detailing, material selection, scale drawings, dimensions, tolerances, etc. Use only hand sketches.

or

(16)Describe the role of mathematical modelling in design engineering. Show how mathematics and physics play a role in designing a lifting mechanism to raise 100 kg of weight to a floor at a height of 10 meters in a construction site.

Module 4

(17) Show the development of a nature inspired design for a solar poweredbus waiting shed beside a highway. Relate between natural and man-made designs. Use hand sketches to support your arguments.

or

(18)Show the design of a simple sofa and then depict how the design changes when considering 1) aesthetics and 2) ergonomics into consideration. Give hand sketches and explanations to justify the changes in designs.

Module 5

(19)Examine the changes in the design of a foot wear with constraints of 1) production methods, 2) life span requirement, 3) reliability issues and 4) environmental factors. Use hand sketches and give proper rationalization for the changes in design.

or

(20)Describe the how to estimate the cost of a particular design using ANY of the following: i) a website, ii) the layout of a plant, iii) the elevation of a building, iv) anelectrical or electronic system or device and v) a car.

Show how economics will influence the engineering designs. Use hand sketches to support your arguments.

(5x14 marks =70 marks)

Syllabus

Module 1

Design Process:- Introduction to Design and Engineering Design, Defining a Design Process-:Detailing Customer Requirements, Setting Design Objectives, Identifying Constraints, Establishing Functions, Generating Design Alternatives and Choosing a Design.

Module 2

Design Thinking Approach:-Introduction to Design Thinking, Iterative Design Thinking Process Stages: Empathize, Define, Ideate, Prototype and Test. Design Thinking as Divergent-Convergent Questioning. Design Thinking in a Team Environment.

Module 3

Design Communication (Languages of Engineering Design):-Communicating Designs Graphically, Communicating Designs Orally and in Writing. Mathematical Modeling In Design, Prototyping and Proofing the Design.

Module 4

Design Engineering Concepts:-Project-based Learning and Problem-based Learning in Design.Modular Design and Life Cycle Design Approaches. Application of Bio-mimicry,Aesthetics and Ergonomics in Design. Value Engineering, Concurrent Engineering, and Reverse Engineering in Design.

Module 5

Expediency, Economics and Environment in Design Engineering:-Design for Production, Use, and Sustainability. Engineering Economics in Design. Design Rights. Ethics in Design

Text Books

1) YousefHaik, SangarappillaiSivaloganathan, Tamer M. Shahin, Engineering Design Process, Cengage Learning 2003, Third Edition, ISBN-10: 9781305253285,

2) Voland, G., Engineering by Design, Pearson India 2014, Second Edition, ISBN 9332535051

Reference Books

1.Philip Kosky, Robert Balmer, William Keat, George Wise, Exploring Engineering, Fourth Edition: An Introduction to Engineering and Design, Academic Press 2015, 4th Edition, ISBN: 9780128012420.

2. Clive L. Dym, Engineering Design: A Project-Based Introduction, John Wiley & Sons, New York 2009, Fourth Edition, ISBN: 978-1-118-32458-5

3. Nigel Cross, Design Thinking: Understanding How Designers Think and Work, Berg Publishers 2011, First Edition, ISBN: 978-1847886361

4. Pahl, G., Beitz, W., Feldhusen, J., Grote, K.-H., Engineering Design: A Systematic Approach, Springer 2007, Third Edition, ISBN 978-1-84628-319-2

Course Contents and Lecture Schedule

No	Topic	No. of Lectures
1	**Module 1: Design Process**	
1.1	Introduction to Design and Engineering Design. *What does it mean to design something? How Is engineering design different from other kinds of design? Where and when do engineers design? What are the basic vocabularyin engineering design? How to learn and do engineering design.*	1
1.2	*Defining a Design Process*-: Detailing Customer Requirements. *How to do engineering design? Illustrate the process with an example. How to identify the customer requirements of design?*	1
1.3	*Defining a Design Process*-: Setting Design Objectives, Identifying Constraints, Establishing Functions. *How to finalize the design objectives? How to identify the design constraints? How to express the functions a design in engineering terms?*	1
1.4	*Defining a Design Process*-: Generating Design Alternatives and Choosing a Design. *How to generate or create feasible design alternatives? How to identify the "best possible design"?*	1
1.5	Case Studies:- Stages of Design Process. *Conduct exercises for designing simple products going through the different stages of design process.*	1
2	**Module 2: Design Thinking Approach**	
2.1	Introduction to Design Thinking *How does the design thinking approach help engineers in creating innovative and efficient designs?*	1
2.2	Iterative Design Thinking Process Stages: Empathize, Define, Ideate, Prototype and Test. *How can the engineers arrive at better designs utilizing the iterative design thinking process (in which knowledge acquired in the later stages can be applied back to the earlier stages)?*	1
2.3	Design Thinking as Divergent-Convergent Questioning. *Describe how to create a number of possible designs and then how to refine and narrow down to the 'best design'.*	1
2.4	Design Thinking in a Team Environment. *How to perform design thinking as a team managing the conflicts ?*	1
2.5	Case Studies: Design Thinking Approach. *Conduct exercises using the design thinking approach for*	1

	designing any simple products within a limited time and budget	
3	**Module 3: Design Communication (Languages of Engineering Design)**	
3.1	Communicating Designs Graphically. *How do engineering sketches and drawings convey designs?*	1
3.2	Communicating Designs Orally and in Writing. *How can a design be communicated through oral presentation or technical reports efficiently?*	1
	First Series Examination	
3.3	Mathematical Modelling in Design. *How do mathematics and physics become a part of the design process?*	1
3.4	Prototyping and Proofing the Design. *How to predict whether the design will function well or not?*	1
3.5	Case Studies: Communicating Designs Graphically. *Conduct exercises for design communication through detailed 2D or 3D drawings of simple products with design detailing, material selection, scale drawings, dimensions, tolerances, etc.*	1
4	**Module 4: Design Engineering Concepts**	
4.1	Project-based Learning and Problem-based Learning in Design. *How engineering students can learn design engineering through projects?* *How students can take up problems to learn design engineering?*	1
4.2	Modular Design and Life Cycle Design Approaches. *What is modular approach in design engineering? How it helps?* *How the life cycle design approach influences design decisions?*	1
4.3	Application of Bio-mimicry, Aesthetics and Ergonomics in Design. *How do aesthetics and ergonomics change engineering designs?* *How do the intelligence in nature inspire engineering designs? What are the common examples of bio-mimicry in engineering?*	1
4.4	Value Engineering, Concurrent Engineering, and Reverse Engineering in Design. *How do concepts like value engineering , concurrent engineering and reverse engineering influence engineering designs?*	1
4.5	Case Studies: Bio-mimicry based Designs. *Conduct exercises to develop new designs for simple*	1

	products using bio-mimicry and train students to bring out new nature inspired designs.	
5	**Module 5: Expediency, Economics and Environment in Design Engineering**	
5.1	Design for Production, Use, and Sustainability. *How designs are finalized based on the aspects of production methods, life span, reliability and environment?*	1
5.2	Engineering Economics in Design. *How to estimate the cost of a particular design and how will economics influence the engineering designs?*	1
5.3	Design Rights. *What are design rights and how can an engineer put it into practice?*	1
5.4	Ethics in Design. *How do ethics play a decisive role in engineering design?*	1
5.5	Case Studies: Design for Production, Use, and Sustainability. *Conduct exercises using simple products to show how designs change with constraints of production methods, life span requirement, reliability issues and environmental factors.*	1
Second Series Examination		

Code.	Course Name	L	T	P	Hrs	Credit
HUT 200	Professional Ethics	2	0	0	2	2

Preamble: To enable students to create awareness on ethics and human values.

Prerequisite: Nil

Course Outcomes: After the completion of the course the student will be able to

CO 1	Understand the core values that shape the ethical behaviour of a professional.
CO 2	Adopt a good character and follow an ethical life.
CO 3	Explain the role and responsibility in technological development by keeping personal ethics and legal ethics.
CO 4	Solve moral and ethical problems through exploration and assessment by established experiments.
CO 5	Apply the knowledge of human values and social values to contemporary ethical values and global issues.

Mapping of course outcomes with program outcomes

	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO10	PO11	PO12
CO 1								2			2	
CO 2								2			2	
CO 3								3			2	
CO 4								3			2	
CO 5								3			2	

Assessment Pattern

Bloom's category	Continuous Assessment Tests		End Semester Exam
	1	2	
Remember	15	15	30
Understood	20	20	40
Apply	15	15	30

Mark distribution

Total Marks	CIE	ESE	ESE Duration
150	50	100	3 hours

Continuous Internal Evaluation Pattern:

Attendance	:	10 marks
Continuous Assessment Tests (2 Nos)	:	25 marks
Assignments/Quiz	:	15 marks

End Semester Examination Pattern: There will be two parts; Part A and Part B. Part A contains 10 questions with 2 questions from each module, having 3 marks for each question. Students should answer all questions. Part B contains 2 questions from each module of which student should answer any one. Each question can have maximum 2 sub-divisions and carry 14 marks.

Course Level Assessment Questions

Course Outcome 1 (CO1):
1. Define integrity and point out ethical values.
2. Describe the qualities required to live a peaceful life.
3. Explain the role of engineers in modern society.

Course Outcome 2 (CO2)
1. Derive the codes of ethics.
2. Differentiate consensus and controversy.
3. Discuss in detail about character and confidence.

Course Outcome 3(CO3):
1. Explain the role of professional's ethics in technological development.
2. Distinguish between self interest and conflicts of interest.
3. Review on industrial standards and legal ethics.

Course Outcome 4 (CO4):
1. Illustrate the role of engineers as experimenters.
2. Interpret the terms safety and risk.
3. Show how the occupational crimes are resolved by keeping the rights of employees.

Course Outcome 5 (CO5):
1. Exemplify the engineers as managers.
2. Investigate the causes and effects of acid rain with a case study.
3. Explorate the need of environmental ethics in technological development.

Model Question paper

QP CODE: **Reg No:**_____

PAGES:3 **Name :**_____

APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY THIRD/FOURTH SEMESTER B.TECH DEGREE EXAMINATION, MONTH & YEAR

Course Code: HUT 200

Course Name: PROFESSIONAL ETHICS

Max. Marks: 100 **Duration: 3 Hours**

(2019-Scheme)

PART A

(Answer all questions, each question carries 3 marks)

1. Define empathy and honesty.
2. Briefly explain about morals, values and ethics.
3. Interpret the two forms of self-respect.
4. List out the models of professional roles.
5. Indicate the advantages of using standards.
6. Point out the conditions required to define a valid consent?
7. Identify the conflicts of interests with an example?
8. Recall confidentiality.
9. Conclude the features of biometric ethics.
10. Name any three professional societies and their role relevant to engineers.

(10x3 = 30 marks)

PART B

(Answer one full question from each module, each question carries 14 marks)

MODULE I

11. a) Classify the relationship between ethical values and law?

b) Compare between caring and sharing. (10+4 = 14 marks)

Or

12. a) Exemplify a comprehensive review about integrity and respect for others.

b) Discuss about co-operation and commitment. (8+6 = 14 marks)

MODULE II

13.a) Explain the three main levels of moral developments, deviced by Kohlberg.

b) Differentiate moral codes and optimal codes. (10+4 = 14 marks)

Or

14. a) Extrapolate the duty ethics and right ethics.

b) Discuss in detail the three types of inquiries in engineering ethics (8+6 = 14 marks)

MODULE III

15.**a)** Summarize the following features of morally responsible engineers.

(i) Moral autonomy **(ii)** Accountability

b)Explain the rights of employees (8+6 = 14 marks)

Or

16. a) Explain the reasons for Chernobyl mishap ?

b) Describe the methods to improve collegiality and loyalty. (8+6 = 14 marks)

MODULE IV

17.a) Execute collegiality with respect to commitment, respect and connectedness.

b) Identify conflicts of interests with an example. (8+6 = 14 marks)

Or

18. a) Explain in detail about professional rights and employee rights.

b) Exemplify engineers as managers.

MODULE V

19.**a)** Evaluate the technology transfer and appropriate technology.

b) Explain about computer and internet ethics. (8+6 = 14 marks)

Or

20. a) Investigate the causes and effects of acid rain with a case study.

b) Conclude the features of ecocentric and biocentric ethics. (8+6 = 14 marks)

Syllabus

Module 1 – Human Values.

Morals, values and Ethics – Integrity- Academic integrity-Work Ethics- Service Learning- Civic Virtue- Respect for others- Living peacefully- Caring and Sharing- Honestly- courage-Cooperation commitment- Empathy-Self Confidence -Social Expectations.

Module 2 - Engineering Ethics & Professionalism.

Senses of Engineering Ethics - Variety of moral issues- Types of inquiry- Moral dilemmas –Moral Autonomy – Kohlberg's theory- Gilligan's theory- Consensus and Controversy-Profession and Professionalism- Models of professional roles-Theories about right action –Self interest-Customs and Religion- Uses of Ethical Theories.

Module 3- Engineering as social Experimentation.

Engineering as Experimentation – Engineers as responsible Experimenters- Codes of Ethics- Plagiarism- A balanced outlook on law - Challenges case study- Bhopal gas tragedy.

Module 4- Responsibilities and Rights.

Collegiality and loyalty – Managing conflict- Respect for authority- Collective bargaining- Confidentiality- Role of confidentiality in moral integrity-Conflicts of interest- Occupational crime- Professional rights- Employee right- IPR Discrimination.

Module 5- Global Ethical Issues.

Multinational Corporations- Environmental Ethics- Business Ethics- Computer Ethics -Role in Technological Development-Engineers as Managers- Consulting Engineers- Engineers as Expert witnesses and advisors-Moral leadership.

Text Book

1. M Govindarajan, S Natarajan and V S Senthil Kumar, Engineering Ethics, PHI Learning Private Ltd, New Delhi,2012.
2. R S Naagarazan, A text book on professional ethics and human values, New age international (P) limited ,New Delhi,2006.

Reference Books

1. Mike W Martin and Roland Schinzinger, Ethics in Engineering,4th edition, Tata McGraw Hill Publishing Company Pvt Ltd, New Delhi,2014.
2. Charles D Fleddermann, Engineering Ethics, Pearson Education/ Prentice Hall of India, New Jersey,2004.
3. Charles E Harris, Michael S Protchard and Michael J Rabins, Engineering Ethics- Concepts and cases, Wadsworth Thompson Learning, United states,2005.
4. http://www.slideword.org/slidestag.aspx/human-values-and-Professional-ethics.

Course Contents and Lecture Schedule

SL.No	Topic	No. of Lectures 25
1	**Module 1 – Human Values.**	
1.1	Morals, values and Ethics, Integrity, Academic Integrity,Work Ethics	1
1.2	Service Learning, Civic Virtue, Respect for others, Living peacefully	1
1.3	Caring and Sharing, Honesty, Courage, Co-operation commitment	2
1.4	Empathy, Self Confidence, Social Expectations	1
2	**Module 2- Engineering Ethics & Professionalism.**	
2.1	Senses of Engineering Ethics, Variety of moral issues, Types of inquiry	1
2.2	Moral dilemmas, Moral Autonomy, Kohlberg's theory	1
2.3	Gilligan's theory, Consensus and Controversy,Profession& Professionalism, Models of professional roles, Theories about right action	2
2.4	Self interest-Customs and Religion, Uses of Ethical Theories	1
3	**Module 3- Engineering as social Experimentation.**	
3.1	Engineering as Experimentation, Engineers as responsible Experimenters	1
3.2	Codes of Ethics,Plagiarism, A balanced outlook on law	2
3.3	Challenger case study, Bhopal gas tragedy	2
4	**Module 4- Responsibilities and Rights.**	
4.1	Collegiality and loyalty, Managing conflict, Respect for authority	1
4.2	Collective bargaining, Confidentiality, Role of confidentiality in moral integrity, Conflicts of interest	2
4.3	Occupational crime, Professional rights, Employee right, IPR Discrimination	2
5	**Module 5- Global Ethical Issues.**	
5.1	Multinational Corporations, Environmental Ethics, Business Ethics, Computer Ethics	2
5.2	Role in Technological Development, Moral leadership	1
5.3	Engineers as Managers, Consulting Engineers, Engineers as Expert witnesses and advisors	2

CODE	COURSE NAME	CATEGORY	L	T	P	CREDIT
MCN202	CONSTITUTION OF INDIA		2	0	0	NIL

Preamble:

The study of their own country constitution and studying the importance environment as well as understanding their own human rights help the students to concentrate on their day to day discipline. It also gives the knowledge and strength to face the society and people.

Prerequisite: Nil

Course Outcomes: After the completion of the course the student will be able to

CO 1	Explain the background of the present constitution of India and features.
CO 2	Utilize the fundamental rights and duties.
CO 3	Understand the working of the union executive, parliament and judiciary.
CO 4	Understand the working of the state executive, legislature and judiciary.
CO 5	Utilize the special provisions and statutory institutions.
CO 6	Show national and patriotic spirit as responsible citizens of the country

Mapping of course outcomes with program outcomes

	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO 10	PO 11	PO 12
CO 1						2	2	2		2		
CO 2						3	3	3		3		
CO 3						3	2	3		3		
CO 4						3	2	3		3		
CO 5						3	2	3		3		
CO 6						3	3	3		2		

Assessment Pattern

Bloom's Category	Continuous Assessment Tests		End Semester Examination
	1	2	
Remember	20	20	40
Understand	20	20	40
Apply	10	10	20
Analyse			

Evaluate			
Create			

Mark distribution

Total Marks	CIE	ESE	ESE Duration
150	50	100	3 hours

Continuous Internal Evaluation Pattern:

Attendance : 10 marks
Continuous Assessment Test (2 numbers) : 25 marks
Assignment/Quiz/Course project : 15 marks

End Semester Examination Pattern: There will be two parts; Part A and Part B. Part A contain 10 questions with 2 questions from each module, having 3 marks for each question. Students should answer all questions. Part B contains 2 questions from each module of which student should answer any one. Each question can have maximum 2 sub-divisions and carry 14 marks.

Course Level Assessment Questions

Course Outcome 1 (CO1):

1 Discuss the historical background of the Indian constitution.

2 Explain the salient features of the Indian constitution.

3 Discuss the importance of preamble in the implementation of constitution.

Course Outcome 2 (CO2)

1 What are fundamental rights ? Examine each of them.

2 Examine the scope of freedom of speech and expression underlying the constitution.

3 The thumb impression of an accused is taken by the police against his will. He contends that this is a violation of his rights under Art 20(3) of the constitution. Decide.

Course Outcome 3(CO3):

1 Explain the powers of the President to suspend the fundamental rights during emergency.

2 Explain the salient features of appeal by special leave.

3. List the constitutional powers of President.

Course Outcome 4 (CO4):

1 Discuss the constitutional powers of Governor.

2 Examine the writ jurisdiction of High court.

3 Discuss the qualification and disqualification of membership of state legislature.

Course Outcome 5 (CO5):

1 Discuss the duties and powers of comptroller of auditor general.

2 Discuss the proclamation of emergency.

3 A state levies tax on motor vehicles used in the state, for the purpose of maintaining roads in the state. X challenges the levy of the tax on the ground that it violates the freedom of interstate commerce guaranteed under Art 301. Decide.

Course Outcome 6 (CO6):

1 Explain the advantages of citizenship.

2 List the important principles contained in the directive principles of state policy.

3 Discuss the various aspects contained in the preamble of the constitution

Model Question paper

PART A

(Answer all questions. Each question carries 3 marks)

1 Define and explain the term constitution.

2 Explain the need and importance of Preamble.

3 What is directive principle of state policy?

4 Define the State.

5 List the functions of Attorney general of India.

6 Explain the review power of Supreme court.

7 List the qualifications of Governor.

8 Explain the term and removal of Judges in High court.

9 Explain the powers of public service commission.

10 List three types of emergency under Indian constitution.

(10X3=30marks)

PART B

(Answer on question from each module. Each question carries 14 marks)

Module 1

11 Discuss the various methods of acquiring Indian citizenship.

12 Examine the salient features of the Indian constitution.

Module 2

13 A high court passes a judgement against X. X desires to file a writ petition in the supreme court under Art32, on the ground that the judgement violates his fundamental rights. Advise him whether he can do so.

14 What is meant by directive principles of State policy? List the directives.

Module3

15 Describe the procedure of election and removal of the President of India.

16 Supreme court may in its discretion grant special leave to appeal. Examine the situation.

Module 4

17 Discuss the powers of Governor.

18 X filed a writ petition under Art 226 which was dismissed. Subsequently, he filed a writ petition under Art 32 of the constitution, seeking the same remedy. The Government argued that the writ petition should be dismissed, on the ground of res judicata. Decide.

Module 5

19 Examine the scope of the financial relations between the union and the states.

20 Discuss the effects of proclamation of emergency.

(14X5=70marks)

Syllabus

Module 1 Definition, historical back ground, features, preamble, territory, citizenship.

Module 2 State, fundamental rights, directive principles, duties.

Module 3 The machinery of the union government.

Module 4 Government machinery in the states

Module 5 The federal system, Statutory Institutions, miscellaneous provisions.

Text Books

1 D D Basu, Introduction to the constitution of India, Lexis Nexis, New Delhi, 24e, 2019

2 PM Bhakshi, The constitution of India, Universal Law, 14e, 2017

Reference Books

1 Ministry of law and justice, The constitution of India, Govt of India, New Delhi, 2019.

2 JN Pandey, The constitutional law of India, Central Law agency, Allahabad, 51e, 2019

3 MV Pylee, India's Constitution, S Chand and company, New Delhi, 16e, 2016

Course Contents and Lecture Schedule

No	Topic	No. of Lectures
1	**Module 1**	
1.1	Definition of constitution, historical back ground, salient features of the constitution.	1
1.2	Preamble of the constitution, union and its territory.	1
1.3	Meaning of citizenship, types, termination of citizenship.	2
2	**Module 2**	
2.1	Definition of state, fundamental rights, general nature, classification, right to equality ,right to freedom , right against exploitation	2

2.2	Right to freedom of religion, cultural and educational rights, right to constitutional remedies. Protection in respect of conviction for offences.	2
2.3	Directive principles of state policy, classification of directives, fundamental duties.	2
3	**Module 3**	
3.1	The Union executive, the President, the vice President, the council of ministers, the Prime minister, Attorney-General, functions.	2
3.2	The parliament, composition, Rajya sabha, Lok sabha, qualification and disqualification of membership, functions of parliament.	2
3.3	Union judiciary, the supreme court, jurisdiction, appeal by special leave.	1
4	**Module 4**	
4.1	The State executive, the Governor, the council of ministers, the Chief minister, advocate general, union Territories.	2
4.2	The State Legislature, composition, qualification and disqualification of membership, functions.	2
4.3	The state judiciary, the high court, jurisdiction, writs jurisdiction.	1
5	**Module 5**	
5.1	Relations between the Union and the States, legislative relation, administrative relation, financial Relations, Inter State council, finance commission.	1
5.2	Emergency provision, freedom of trade commerce and inter course, comptroller and auditor general of India, public Services, public service commission, administrative Tribunals.	2
5.3	Official language, elections, special provisions relating to certain classes, amendment of the Constitution.	2

CODE	COURSE NAME	CATEGORY	L	T	P	CREDIT
MEL202	FM & HM LAB	PCC	0	0	3	2

Preamble:

This lab is mainly focussed to develop a platform where the students can enhance their engineering knowledge in the fluid mechanics domain by applying their theoretical knowledge acquired.

Prerequisite: MET203 Mechanics of Fluids

Course Outcomes:

After the completion of the course the student will be able to

CO 1	Determine the coefficient of discharge of flow measuring devices (notches, orifice meter and Venturi meter)
CO 2	Calibrate flow measuring devices (notches, orifice meter and Venturi meter)
CO 3	Evaluate the losses in pipes
CO 4	Determine the metacentric height and stability of floating bodies
CO 5	Determine the efficiency and plot the characteristic curves of different types of pumps and turbines

Mapping of course outcomes with program outcomes

	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO 10	PO 11	PO 12
CO 1	2	1						2	3	2		2
CO 2	2	1						2	3	2		2
CO 3	2	1						2	3	2		2
CO 4	2	1						2	3	2		2
CO 5	2	1						2	3	2		2

Assessment Pattern

Mark distribution

Total Marks	CIE	ESE	ESE Duration
150	75	75	2.5 hours

Continuous Internal Evaluation Pattern:

Attendance	:	15 marks
Continuous Assessment	:	30 marks
Internal Test (Immediately before the second series test)	:	30 marks

End Semester Examination Pattern: The following guidelines should be followed regarding award of marks

(a) Preliminary work : 15 Marks
(b) Implementing the work/Conducting the experiment : 10 Marks
(c) Performance, result and inference (usage of equipments and trouble shooting) : 25 Marks
(d) Viva voce : 20 marks
(e) Record : 5 Marks

General instructions:

Practical examination to be conducted immediately after the second series test covering entire syllabus given below. Evaluation is a serious process that is to be conducted under the equal responsibility of both the internal and external examiners. The number of candidates evaluated per day should not exceed 20. Students shall be allowed for the University examination only on submitting the duly certified record. The external examiner shall endorse the record.

A minimum of 10 experiments are to be performed.

SYLLABUS

LIST OF EXPERIMENTS

1. Determination of coefficient of discharge and calibration of Notches.
2. Determination of coefficient of discharge and calibration of Orifice meter.
3. Determination of coefficient of discharge and calibration of Venturi meter.
4. Determination of hydraulic coefficients of orifices.
5. Determination of Chezy's constant and Darcy's coefficient on pipe friction apparatus.
6. Determine the minor losses in pipe.
7. Experiments on hydraulic ram.
8. Reynolds experiment.
9. Bernoulli's experiment.
10. Determination of metacentric height and radius of gyration of floating bodies.
11. Performance test on positive displacement pumps.

12. Performance test on centrifugal pumps, determination of operating point and efficiency.

13. Performance test on gear pump.

14. Performance test on Impulse turbines.

15. Performance test on reaction turbines (Francis and Kaplan Turbines).

16. Speed variation test on Impulse turbine.

17. Determination of best guide vane opening for Reaction turbine.

18. Impact of jet.

Reference Books

1. Yunus A. Cenegel, John M. Cimbala; Fluid Mechanics- Fundamentals and Applications (in SI Units); McGraw Hill, 2010.
2. Bansal R.K, Fluid Mechanics and Hydraulic Machines (SI Units); Laxmi Publications, 2011.
3. Modi P.N and Seth S.M, “Hydraulics and Fluid Mechanics Including Hydraulic Machines” Standard Book House, New Delhi, 20th Edition, 2015
4. Graebel. W. P, "Engineering Fluid Mechanics", Taylor & Francis, Indian Reprint, 2011
5. Robert W. Fox, Alan T. McDonald, Philip J. Pritchard, “Fluid Mechanics and Machinery”, John Wiley and sons, 2015.
6. J. Frabzini, 'Fluid Mechanics with Engineering Applications', McGraw Hill, 1997.

MEL 204	MACHINE TOOLS LAB- I	CATEGORY	L	T	P	Credits	Year of Introduction
		PCC	0	0	3	2	2019

Preamble:

1. To understand the parts of various machine tools and impart hands on experience on lathe, drilling, shaping, milling, slotting, grinding, tool and cutter grinding machines.
2. To develop knowledge and importance of metal cutting parameters such as feed, velocity and depth of cut etc on cutting force and surface roughness obtainable.
3. To develop fundamental knowledge on tool materials, cutting fluids and tool wear Mechanisms.
4. To apply knowledge of basic mathematics to calculate the machining parameters for different machining processes.
5. To study process parameters and practice on arc and gas welding technologies.
6. To gain knowledge on the structure, properties, heat treatment, testing and applications of ferrous and non ferrous metals.

Prerequisite: MET 204 - Manufacturing Process

Course Outcomes - At the end of the course students will be able to

CO 1	The students can operate different machine tools with understanding of work holders and operating principles to produce different part features to the desired quality.
CO 2	Apply cutting mechanics to metal machining based on cutting force and power consumption.
CO 3	Select appropriate machining processes and process parameters for different metals.
CO 4	Fabricate and assemble various metal components by welding and students will be able to visually examine their work and that of others for discontinuities and defects.
CO 5	Infer the changes in properties of steel on annealing, normalizing, hardening and tempering.

Mapping of course outcomes with program outcomes (Minimum requirements)

	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO 10	PO 11	PO 12
CO 1	-	-	3	-	-	-	-	-	-	-	-	-
CO 2	-	3	-	-	-	-	-	-	-	-	-	-
CO 3	-	-	-	2	-	-	-	-	-	-	-	-
CO 4	2	-	-	-	-	-	-	-	-	-	-	-
CO 5	-	-	-	-	2	-	-	-	-	-	-	-

Assessment Pattern

Bloom's taxonomy	Continuous Assessment Tests	
	Test 1 (Marks)	Test 2 (Marks)
Remember	20	20
Understand	10	10
Apply	30	30
Analyse	20	20
Evaluate	10	10
Create	10	10

Mark distribution

Total Marks	CIE marks	ESE marks	ESE duration
150	75	75	2.5 Hours

Continuous Internal Evaluation (CIE) Pattern:

Attendance	15 marks
Regular class work/ /Laboratory Record and Class Performance	30 marks
Continuous Assessment Test/s	30 marks
The student's assessment, continuous evaluation, record bonafides, awarding of sessional marks, oral examination etc. should be carried out only by the assistant professor or above. Any two **e**xperiments mentioned in part - B, and any eight experiments in part A and total of minimum of ten experiments are to be performed.	

End semester examination pattern

The Practical Examination will comprise of three hours. Oral examination should be conducted and distribution of marks will be decided by the examiners.

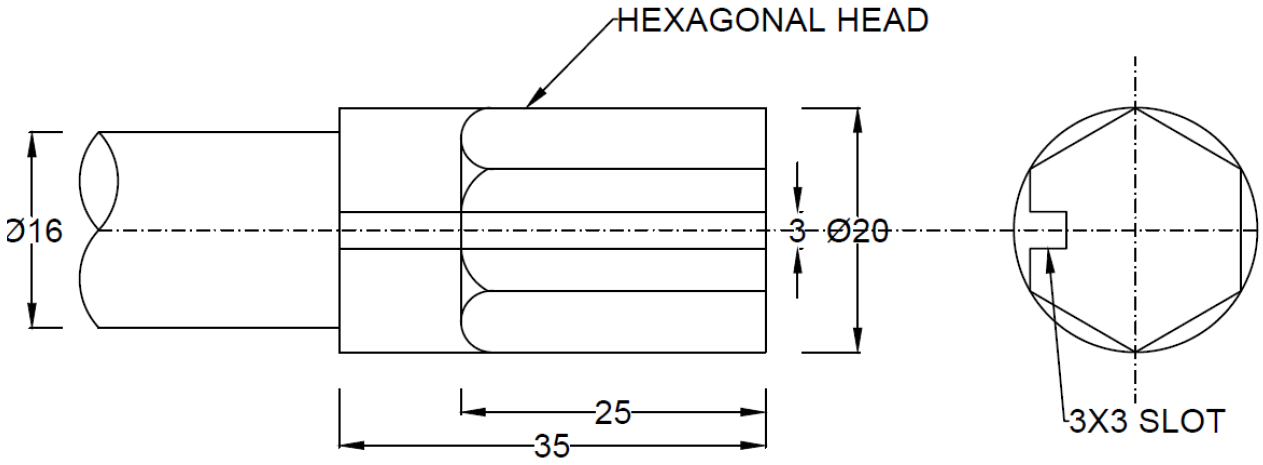
Conduct of University Practical Examinations

The Principals of the concerned Engineering Colleges with the help of the Chairmen/Chairperson will conduct the practical examination with the approval from the University and bonafide work / laboratory record, hall ticket, identity card issued by college are mandatory for appearing practical University examinations. To conduct practical examination, an external examiner and an internal examiner should be appointed by the University.

END SEMESTER EXAMINATION
MODEL QUESTION PAPER

Maximum Marks : 75 **Duration: 2.5 hours**

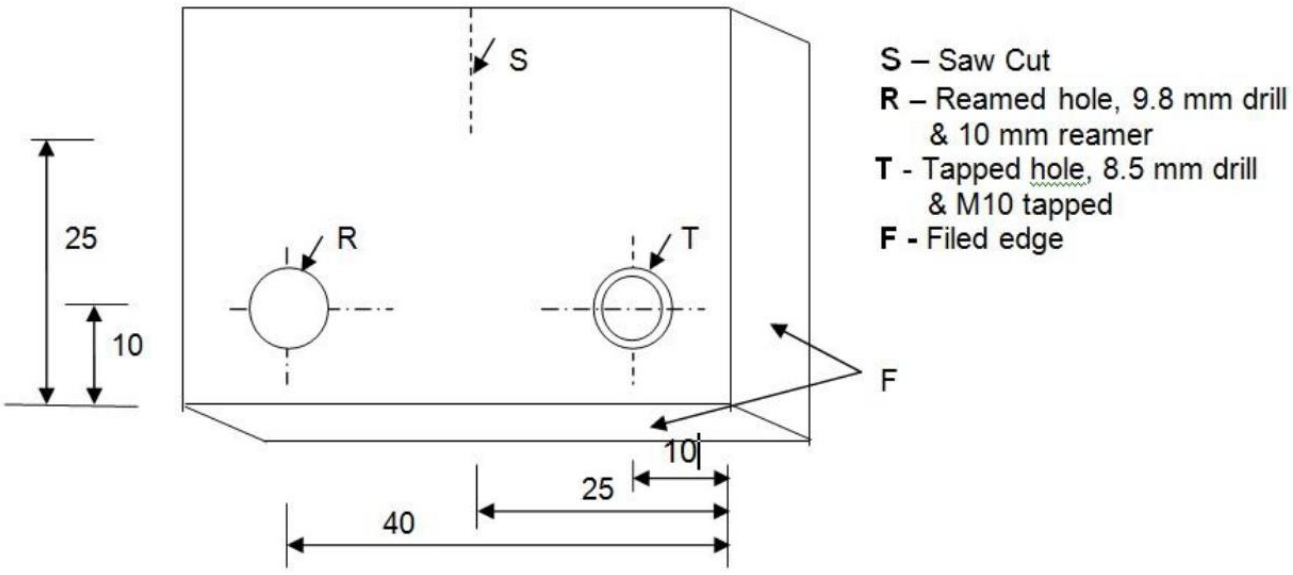
1. To machine the hexagonal head and the slot shown in the sketch on the specimen and measure the tool wear using toolmaker's microscope.



ALL DIMENSIONS ARE IN MM

OR

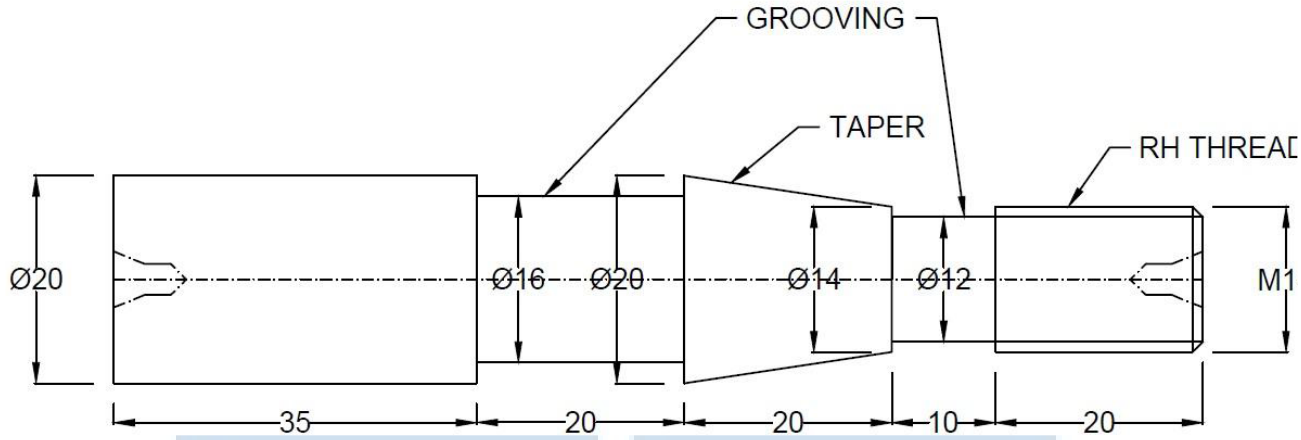
2. To drill, file, as shown in the sketch, ream and tap holes on the mild steel plate and measure the tool wear using toolmaker's microscope.



(All dimensions are in MM)

OR

3. To make the part shown in the sketch from a mild steel rod on a Lathe and measure the tool flank wear using toolmaker's microscope.



OR

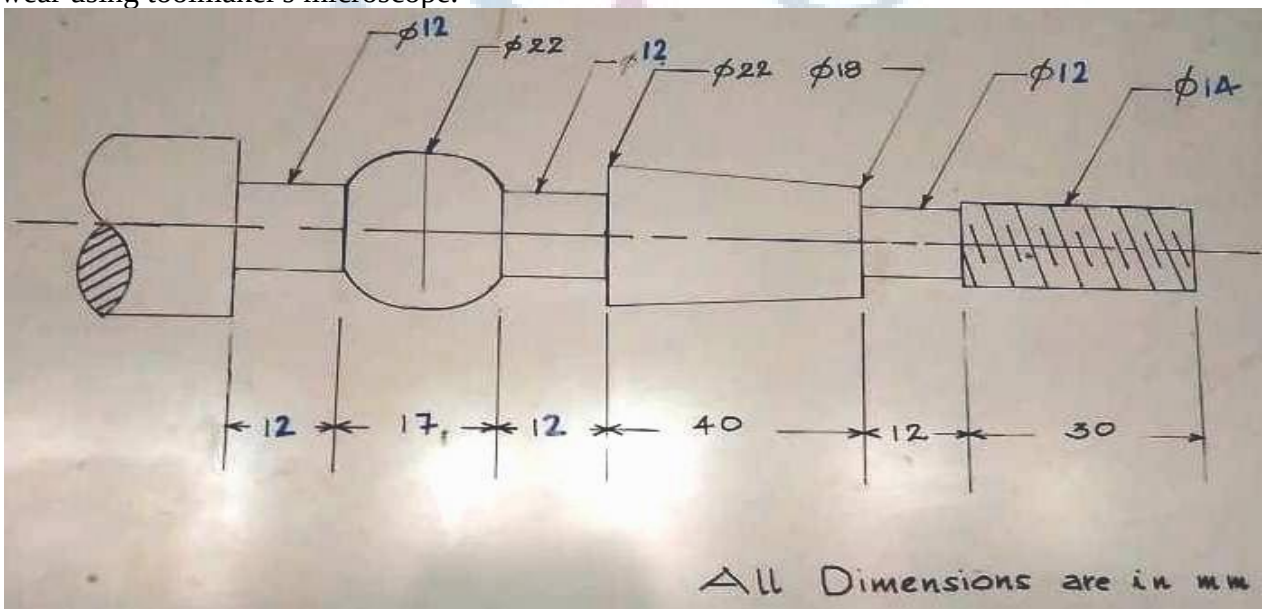
4. Prepare a metallurgical sample and determine the grain size using a optical microscope.

OR

5. To prepare a butt joint with mild steel strip using suitable welding technique and infer on the welded joint.

OR

6. To make the part shown in the sketch from a mild steel rod on a Lathe and measure the tool flank wear using toolmaker's microscope.



SYLLABUS

PART - A

Safety precautions in machine shop - Exercises on machine tools: turning, knurling, drilling, boring, reaming, trepanning, milling, hobbing, planning, shaping, slotting, broaching, grinding, lapping, honing etc. - Welding practice.

PART - B

Metallurgy, heat treatment and testing.

Text Books:

1. Acherkan N. S. "Machine Tool", Vol. I, II, III and IV, MIR Publications.
2. HMT, Production Technology, Tata McGraw Hill.
3. W. A. J. Chapman, Workshop Technology Part I, ELBS & Edward Arnold Publishers.

Course content and drawing schedules.

	List of Experiments **A minimum of ten experiments are to be carried out**	**Course outcomes**	**No. of hours**
Experiments	**PART -A** **(minimum eight experiments)**		
1	**Centre Lathe** Study of lathe tools: - tool materials - selection of tool for different operations - tool nomenclature and attributes of each tool angles on cutting processes – effect of nose radius, side cutting edge angle, end cutting edge angle and feed on surface roughness obtainable – tool grinding. • Study the different methods used to observe the work-piece is precisely fixed on lathe. • Study the optimum aspect ratio of work-piece to avoid vibration and wobbling during turning. • Machine tool alignment test on lathe. • Re-sharpening of turning tool to specific geometry	CO 1	3
2,3,4,5,6	**Exercises on centre lathe**:- Facing, plain turning, step turning and parting – groove cutting, knurling and chamfering - form turning and taper turning – eccentric turning, multi-start thread, square thread and internal thread etc.	CO 1 CO 2	3
	Exercises on lathe: - Measurement of cutting forces in turning process and correlate the surface roughness obtainable by varying feed, speed, feed, nose radius, side and end cutting edge angles.		6

7	Measurement of cutting temperature and tool life in turning and machine tool alignment test on lathe machine.	CO 2	3
86	**Exercises on Drilling machine** • **Exercises on drilling machine**: - drilling, boring, reaming, taping and counter sinking etc. • **Exercises on drilling machine: -** Measurement of cutting forces in drilling process and correlate with process parameters.	CO 1 CO 2	3
9	**Exercises on Shaping machine** • Exercises on shaping machine: - flat surfaces, grooves and key ways. **Exercises on Slotting machine** • Exercises on slotting machine: - flat surfaces, grooves and key ways.	CO 2	3
10	**Planing and Broaching machine** Study and demonstration of broaching and hobbing machine. • Exercises on planing machine	CO 1	3
11	**Exercises on Grinding machine** • Exercise on surface grinding, cylindrical grinding and tool grinding etc. • Measurement of cutting forces and roughness in grinding process and correlate with process parameters. • Study and demonstration of lapping and honing machines.	CO 1	3
12	**Exercises on Welding machine** • Exercises on arc and gas welding: - butt welding and lap welding of M.S. sheets.	CO 4	3
	PART - B - Metallurgy **(minimum two experiments)**	CO 5	6
13	• **Specimen preparation**, etching & microscopic study of Steel, Cast iron and Brass and grain size measurement.		
14	• **Heat treatment study**:–Effect on mechanical properties and microstructure of ferrous and non ferrous metals. • Studies of various quenching mediums, Carryout heat treatments on steel based on ASM handbook vol.4 and observe the hardness obtained.	CO 5	6